



Estimation of rock strength from quantitative assessment of rock texture

by C.A. Ozturk*, E. Nasuf*, and S. Kahraman†

Synopsis

The compressive strength of rock (σ_c) has an important effect on design of structures in rock engineering. Compressive strength can be determined in the laboratory using the uniaxial compressive strength (UCS) test. Some other index tests, such as the point load test, are also used, particularly when suitable samples for UCS are not available. The quantification of rock texture has introduced a new method in rock engineering for estimating the mechanical and physical properties of rock materials from microscopic investigations. The aim of this study is to quantify rock texture to estimate rock strength from the texture coefficient (TC), which is determined from a statistical assessment of thin section images. Rock texture is quantified by twelve different images from a single thin section to increase the reliability of texture analysis. A data-set is prepared to investigate correlations between TC and σ_c . The statistical correlations are computed after classifying of the rock samples based on their lithology as well as grain features. Equations derived based on the results of this study are used to predict the approximate value of compressive strength from the texture coefficient. This method is particularly useful for preliminary studies in rock engineering projects prior to detailed site investigation.

Keywords

rock engineering, compressive strength, statistical correlation, grain features, texture coefficient.

Introduction

The strength of rock masses depends mainly on the properties of the intact rock material and discontinuities. The strength of the intact rock material depends on the mineral composition and texture. The strength of rock masses can therefore be obtained by analysing the features of intact rock material and discontinuities (Singh and Goel, 2011).

The compressive strength (σ_c) of rock is measured mostly from laboratory uniaxial compressive strength (UCS) tests. Some other index tests, such as point load index (I_s) and Schmidt hammer rebound number (R), are also useful for determining the strength of rock materials. The methodology for UCS is standardized by International Society of Rock Mechanics (ISRM, 1981) and American Society for Testing and Materials (ASTM, 1984). The estimation of σ_c from index tests has been investigated by several researchers, based mostly on statistical investigations of data-sets. The details of these investigations are

beyond the scope of this paper, although they are useful for understanding the applications of the various test methods.

Texture, which is defined as the degree of crystallinity (Williams *et al.*, 1982), is the combination of mineral grains and matrix that includes the smallest particles of rock material. Nearly all mechanical and physical properties of interest to rock engineers depend on how the grains and matrix relate to the texture. A method for quantification of rock texture by combining geometrical parameters regarding grains and matrix was proposed by Howarth and Rowlands (1986, 1987). The proposed correlations of textural and mechanical properties from texture coefficient (TC) measurements were based mainly on statistical assessment. The purpose of the current study is to investigate the correlations between strength of rock material and rock texture properties in order to predict the UCS from studies of rock thin sections and to develop a statistical technique for thin section analysis.

Quantification of rock texture

Rock texture is revealed by the geometrical relationships of the grains and matrix. Geometrical features of grains can be obtained from a photograph of a rock thin section. The following features have been used quantify rock texture.

Grain shape and size

Grain shape can be quantified by measuring grain length (major axis) and width (minor axis), as well as perimeter and area. Grain shape is classified based on roundness and sphericity (Cox and Budhu, 2008). Roundness

* Istanbul Technical University, Mining Engineering Department, Istanbul, Turkey.

† Hacettepe University, Mining Engineering Department, Ankara, Turkey.

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is the ratio of curvature of a grain's edges to overall grain shape (Wadell, 1932), and sphericity is the ratio between grain volume and the smallest circumscribing sphere (Krumbein, 1941). These two parameters are formulized as (Cox and Budhu, 2008):

$$\text{Sphericity} = R_i \text{ (radius of the inscribed circle)} / R_c \text{ (radius of the circumscribed circle)} \quad [1]$$

$$\text{Roundness} = (4 \times \text{Grain area}) / (\pi \times \text{Grain length}) \quad [2]$$

Brace (1961) reported a linear relationship between grain shape and strength, while increasing size of grains leads to a decrease in strength. Ehrlich and Weinberg (1970) proposed a grain roughness coefficient that was also used by Onodera and Kumara (1980). The roughness coefficient showed correlation between rock strength, fracture propagation, and grain shape. Beddow and Vetter (1977) described grain shape from Fourier series, while Kaye (1982) defined grain shape using fractal dimension. Prikryl (2001) investigated the effect of grain size on strength and proposed a logarithmically inverse relation between grain size and rock strength, as previously suggested by Eberhardt *et al.* (1999).

Prikryl (2006) also proposed that grain shape and size can be characterized by using the following parameters:

A	Area
L_p	Perimeter
D_{max}, D_{min}	Major and minor axis length (Herdan and Smith, 1953)
D_{equiv}	Equivalent diameter (Petruk, 2000)
C	Compactness
FF	Form factor (Howarth and Rowlands, 1986, 1987)
AR	Aspect ratio
GBS	Grain boundary smoothness.

Schematic views of these properties and calculations are given in Figure 1 and the following relationship.

$$D_{equiv} = \sqrt{\frac{4A}{\pi}}, C = \frac{L_p^2}{A}, FF = \frac{4\pi A}{L_p^2}, \quad [3]$$

$$AR = \frac{D_{max}}{D_{min}}, GBS = \frac{L_{pel}}{L_{preal}}$$

Consequently, the results show that there is an inverse relation between grain size and rock strength. With decreasing grain size, rock strength tends to increase and *vice versa* (Olsson, 1974; Hugman and Friedman, 1974; Onodera and Kumara, 1980; Tugrul and Zarif, 1999).

Grain relationships

The complex relationships between adjacent grains have been characterized by Dreyer (1973). He proposed an index of interlocking (g), given by:

$$g = \frac{1}{n} \sum_{i=1}^n \frac{L_{pi}}{\sqrt{A_i}} \quad [4]$$

where

n = Number of grains

L_{pi} = Fraction of the perimeter of grain contacting the adjacent grain.

Dreyer (1973) also proposed an equation to quantify the homogeneity of grains by means of an index of grain size homogeneity (t) (Equation [5]).

$$t = \frac{A_{avg}}{\sqrt{\sum (A_i - A_{avg})^2}} \quad [5]$$

where

A_{avg} = Average cross-sectional area of grains

A_i = Individual grain area.

The high values of these parameters indicate the complexity of intergranular relationships in texture.

As reported by Howarth and Rowlands (1987) from the study of Hoek (1965), the degree of grain interlocking plays an important role in the resistance of rock against applied stress by increasing the strength of the material. Higher values of stress are required to initiate cracks at grain boundaries for tightly packed and well cemented grains such as in igneous and metamorphic rocks.

Grain and matrix relationship

The matrix also has an important effect on the strength of rock. Rock strength is controlled by the strength of matrix material, which is generally less than the grain strength. Generally, cracks start inside the matrix under stress conditions and propagate through the matrix material. Packing density is also correlated with strength properties. Increasing the packing density increases the strength (Bell, 1978). Voids between the grains (porosity) that are not cemented with matrix also have an adverse effect on the strength of material (Price, 1960; Smordinov *et al.*, 1970; Dube and Singh, 1972; Tugrul and Zarif, 1999). Howarth and Rowlands (1987) proposed a relationship (Equation [6]) to quantify packing density, which is area weighting (AW) as relative proportions of grains and matrix.

$$AW = \frac{\sum (\text{Grain areas within the reference area boundary})}{(\text{Area boundary by the reference area})} \quad [6]$$

Effect of mineral content

Numerous studies have been conducted regarding the relationships between geomechanical and petrographical properties, including mineralogical content of intact rock material, mostly focusing on granitic rocks and indicating the importance of petrographic investigation (Mendes *et al.*, 1966; Willard and McWilliams, 1969; Hallbauer *et al.*, 1978; Irfan and Dearman, 1978; Fahy and Guccione, 1979; Verhoef and Van DeWall, 1998; El Bied *et al.*, 2002). There are also

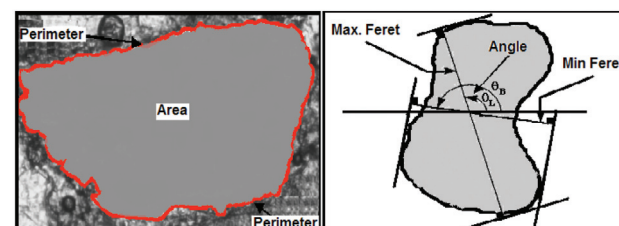


Figure 1—Demonstration of grain shape parameters (Howarth and Rowlands, 1987)

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some studies on estimating rock strength from petrographical properties based on statistics (Shakoor and Bonelli, 1991; Richards and Bell, 1995; Bell and Culshaw, 1998; Prikryl, 2001). Previous research has focused mainly on the relation between quartz content and rock strength. Merriam *et al.* (1970) proposed a relationship between quartz content and tensile strength, while Irfan and Dearman (1978) developed a micropetrographic index that shows good correlation with geomechanical parameters for granite. This was also previously investigated and proposed by Mendes *et al.* (1966). However, most of the studies have shown conflicting results due to the nature of the material. For instance, Gunsallus and Kulhawy (1984) also found a definite relation between quartz content and rock strength. However, Bell (1978), Fahy and Guccione (1979), Shakoor and Bonelli (1991), and Tugrul and Zarif (1999) found no correlation. Similarly, Prikryl (2006) found no significant correlation between mineral content and mechanical properties, except for mica content. Phillipson (2008) also reported that there is no correlation between quartz content and rock strength in shale; on the other hand, he also proposed that sutured mica grains do not affect rock strength. Consequently, although nearly 50 years of investigations have shown that minerals such as quartz, feldspar, mica, etc. affect rock strength, owing to the complex textures as well as random behaviour, the relation between mineral content and strength has not been quantified to date.

Texture coefficient

Rock texture, which is characterized by the relative amounts of minerals, grain sizes and shapes, and the manner in which the grains interlock (Merriam *et al.*, 1970) has been described by several researchers. The pioneering work on quantification of rock texture was proposed by Howarth and Rowlands (1986; 1987). The main differences between the texture coefficient and the other texture models are based on the parameters used for the characterization. The quantitative assessment of rock texture depends on the parameters given in Equation 7.

$$TC = AW \left[\left(\frac{N_0}{N_0 + N_1} \times \frac{1}{FF_0} \right) + \left(\frac{N_1}{N_0 + N_1} \times AR_1 \times AF_1 \right) \right] \quad [7]$$

where

N_0, N_1 = The number of grains not elongated and elongated (see below)

FF_0 = Form factor for grain circularity

AR_1 = Aspect ratio

AF_1 = Angle factor for orientation

AW = Area weighting for degree of grain packing.

Hence, this concept takes into account more geometrical properties of grains as well as grain and matrix relations, except mineral contents. In the formula, N_0 and N_1 are the number of grains whose aspect ratios are below and above a pre-set discrimination level respectively, which is defined as 2.0 by Howarth and Rowlands (1986, 1987). Grains with AR greater than 2.0 are described as elongated. FF_0 is the arithmetic mean of FF of grains that are not elongated as calculated by Equation [3]. AR_1 is the arithmetic mean of the AR of elongated grains as per Equation [3]. AF_1 is used to quantify orientation for elongated grains, while AW is calculated from Equation [6]. The application details of the texture coefficient are comprehensively described by Howarth and Rowlands (1987).

The proposing of texture coefficient can also make it possible to investigate the relation between texture and mechanical properties of rocks, summarized in Table I. Although previous investigations (e.g. Tiryaki and Dikmen, 2006) included the relationship between TC and several mechanical, physical, drillability, and cuttability properties of rock, only the relationship between the TC and rock strength is given in Table I.

Although TC is useful for predicting mechanical properties of rocks, especially for similar lithologies (Ersoy and Waller, 1995; Azzoni *et al.*, 1996; Prikryl, 2006), there are also contradictory correlations between TC and strength (Ozturk *et al.*, 2004; Alber and Kahraman, 2009). This is because the complexity of rock texture limits the correlation between texture and mechanical properties. However, texture and strength can be correlated at least to the extent that the strength *class* of rock material can be established, and this can also encourage researchers to extend experimental studies for the application of texture coefficient in rock engineering. On the other hand, the TC values in these previous studies were derived from only a single photograph.

Table I

Summary of TC application for uniaxial compressive strength estimation

Sr#	Relation	Reference	Remarks
1	$\sigma_c = 104.80 \times TC - 55.14$, $r^2 = 0.92$	Howarth and Rowlands (1987)	Dry rock material.
2	$\sigma_c = 96.4 \times TC - 56.48$, $r^2 = 0.91$		Saturated rock material
3	$r^2 = 0.62$	Ersoy and Waller (1995)	Lithology: sandstone, limestone, siltstone, granite, diorite.
4	n/a	Azzoni <i>et al.</i> (1996)	The authors confirmed the results of Howarth and Rowlands (1987) for granite, marble, and sandstone. The same results could not be obtained for other rock types such as gneiss, rhyolite, etc.
5	$r^2 = 0.11$	Ozturk <i>et al.</i> (2004)	No valid correlation was found for rocks that are mainly in micritic form, such as andesite.
6	$r^2 = 0.10$ (for mean σ_c)	Prikryl (2006)	No valid correlation was found for granite and orthogneiss samples except for mica content and strength relation.
7	$\sigma_c = -131.86 \times TC + 86.20$, $r^2 = 0.90$	Alber and Kahraman (2009)	A well-correlated relation was found for fault breccia, especially for TC values between 0.30 and 0.60.

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The current investigation uses a statistical assessment of quantified data from 12 photographs of a thin section to obtain a unique TC, thus increasing the reliability of estimation models for strength compared with the studies summarized in Table I.

Experimental studies

The relationship between texture and strength of intact rock material was investigated by image analysis of thin sections of rock samples studied previously by Bilgin and Shahriar (1987), Bilginet *et al.*, (1988), Kahraman (2001), Kahraman *et al.* (2005), and Ozturk and Nasuf (2002) that had been retained for further analysis. These studies and materials are summarized briefly below.

Bilgin and Shahriar (1987) carried out an extensive rock cuttability test on samples taken from the Zonguldak Amasra bituminous coal basin in northern Turkey. The samples were obtained from a borehole drilled to a depth of nearly 1000 m, and were taken from depths ranging between 40 m and

399 m. Bilginet *et al.* (1988) researched the cuttability of a road header based on rock material and rock mass properties in a sewerage tunnel driven in Eyup, Istanbul in western Turkey. Kahraman (2001) and Kahraman *et al.* (2005) investigated the relationships between mechanical parameters of rock samples from different parts of Turkey. Ozturk and Nasuf (2002) studied the effect of loading conditions on texture in granites from the Balikesir region, also in western Turkey. All of these studies are used to obtain a well-established data-set to investigate the texture and strength relationship from experimental studies of thin sections.

Strength of rock materials

Although the aforementioned studies investigated a series of mechanical and physical properties of rock material, only uniaxial compressive strength is of interest in the current investigation. Table II and Figure 2 present the location, rock type, and the rock strength (UCS) of the samples used in this study.

Table II

Strength of rock samples used in this study

Sample code	Sample depth or location		Lithology	UCS (MPa)
A.1	Zonguldak Amasra Coal Basin (depth of samples m)	40	Limestone	53.71
A.2		71		52.29
A.3		221	Andesite	52.26
A.4		259		53.03
A.5		278	Tuff	44.69
A.6		336		35.00
A.7		315	Tuff	52.62
A.8		355		38.35
A.9		367	Limestone	27.91
A.10		397		28.84
A.11		399		43.25
B.1	Istanbul Eyup sewerage tunnel (tunnel m)	476	Siltstone	104.10
B.2		899	Shale	82.90
B.3		1334	Shale	126.20
B.4		1337	Dyke	127.90
B.5		1452	Mudstone	146.50
B.6		1695	Sandstone	154.10
B.7		1752	Sandstone	132.80
B.8		1802	Siltstone	55.10
C.1	Gaziantep/Erikli Pozanti Osmaniye/Bahce Gaziantep/Erikli Gaziantep/Erikli Osmanbey/Bahce Gaziantep/Erikli Konya Kayseri/Yahyali Adana Misis Kutahya/Tuncbilek Kutahya/Emet Kutahya/Emet Konya/Karaman Icel/Mut Konya/Godene Antalya/Demre Antalya/Korkuteli Antalya/Finike Burdur/Bucak Antalya/Demre Sivas/Yildizeli Kayseri/Yahyali Kayseri/Bunyan Aksaray/Ortakoy Balikesir		Serpentine	69.11
C.2			Limestone	123.80
C.3			Sandstone	45.20
C.4			Diabase	110.90
C.5			Marl	39.50
C.6			Altered sandstone	20.10
C.7			Limestone	51.30
C.8			Serpentine	54.30
C.9			Haematite	61.80
C.10			Limestone	15.70
C.11			Limestone	85.20
C.12			Marl	21.40
C.13			Sandstone	70.50
C.14			Limestone	42.10
C.15			Travertine	50.30
C.16			Travertine	60.00
C.17			Travertine	45.40
C.18			Travertine	57.60
C.19			Marble	134.20
C.20			Travertine	80.00
C.21			Travertine	50.30
C.22			Travertine	112.30
C.23			Travertine	83.30
C.24			Limestone - dolomitic	136.70
C.25			Limestone	175.00
C.26			Granite	114.50
C.27			Granite	106.30

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Figure 2—Location map of rock samples

Texture analysis

The TC for each rock sample was determined by analyses of textural properties. The main steps in TC determination from a thin section are summarized in Figure 3, and are divided into two groups. The first steps involve obtaining geometrical features of grains as independent parameters from image processing, and the second determining the dependent parameters for TC value.

Thin sections were split into frames and images captured from a camera mounted on the microscope were taken from the centre of each frame (Figure 4). Using this method, multiple images from a single thin section can be used for a statistical assessment after determining the TC values for each image. The statistical assessment of all of these images can be used to calculate the average TC values, which decreases the possible bias based on microscopic analysis.

The main difficulty in using texture analysis to obtain a reliable result from image processing is defining grain and matrix boundaries properly. As can be seen in Figure 1, drawing the perimeter of each grain is sometimes very difficult due to the subjective approach and complex structure of grain sutures. This is mainly because of picture frame limitations and the non-homogenous structure of texture. To eliminate these drawbacks, it is proposed to take at least twelve photographs by splitting the thin section. Statistical analysis of the data from image processing of each photograph is used to obtain a number that corresponds to a dimensionless value for rock texture. The study also proposes to correlate the number of photographs with the variance of the TC. If the variances of the overall data analysis for the TC are high, it is recommended that more photographs be taken to decrease the variance and bias as well as for re-analysis. The results of the texture analysis experiments based on the proposed technique are presented in Table III. The data-set used in this study represents the first application of this statistical evaluation technique of texture analysis, as summarized in Figure 3.

Statistical assessments of the results

The statistical assessments of the results obtained from the strength and texture properties of the samples are given in Table IV and Figure 5.

These basic statistical assessments are useful in understanding the validity of strength prediction from texture as proposed in this study. Histograms of strength and TC values as well as statistical parameters show that the strength values are clustered around 75 MPa, while the minimum and maximum strength values are 15.70 MPa and 175.00 MPa. On the other hand, nearly half the samples, which have compressive strength value more than 100 MPa, have a variance greater than 0.15. Texture analysis of rocks stronger than 100 MPa should be conducted in detail by taking more photographs, and the image analysis results from each photograph should be checked statistically to decrease the variation of texture analysis. The number of grains in each texture photo should be between 20 and 50, as proposed by Howarth and Rowlands (1987). On the other hand, although it was proposed to take the AW as 1.0 for igneous rocks, AW values ranged from 0.95 to 1.0 for the samples coded as A[3;4], B4, C[1;4;9;19;26]. The possible causes of these small deviations from 1.0 are as follows.

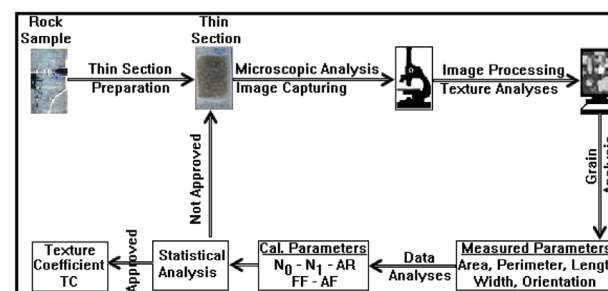


Figure 3—Procedure for quantifying rock texture

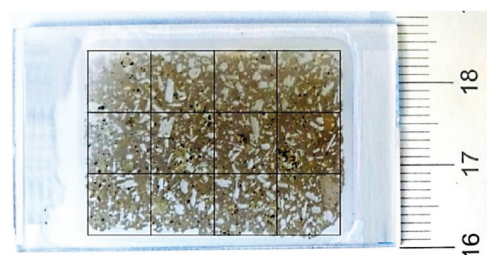


Figure 4—Splitting of thin section to capture photographs

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Table III

Experimental studies – results of texture analysis (Nasuf and Ozturk, 2005; Ozturk, 2006)

Sample code	Av. AW	Av. N ₀	Av. N ₁	Av. FF ₀	Av. AR ₁	Av. AF ₁	Av. TC	Var.* TC
A.1	0.25	17.50	4.00	0.58	2.41	1.28	0.53	0.03
A.2	0.18	19.83	4.83	0.59	2.48	1.59	0.41	0.03
A.3	0.98	21.72	2.89	0.89	2.02	1.56	1.34	0.04
A.4	0.96	39.97	1.39	0.91	2.03	1.07	1.06	0.01
A.5	0.45	21.50	4.25	0.58	2.50	1.52	0.91	0.01
A.6	0.32	20.17	7.83	0.59	2.63	2.70	1.02	0.01
A.7	0.11	33.50	7.17	0.63	2.36	2.82	0.26	0.01
A.8	0.26	18.83	6.00	0.57	2.38	2.19	0.67	0.01
A.9	0.15	22.00	3.17	0.65	2.04	0.43	0.24	0.01
A.10	0.12	27.80	3.60	0.65	2.30	1.26	0.21	0.01
A.11	0.18	25.00	3.80	0.63	2.87	1.14	0.38	0.01
B.1	0.52	19.80	2.20	0.59	2.64	0.49	0.86	0.07
B.2	0.22	21.83	5.50	0.62	2.64	1.41	0.50	0.03
B.3	0.32	17.83	6.83	0.56	2.44	2.43	0.94	0.03
B.4	0.96	45.36	2.18	0.91	2.03	1.02	1.07	0.02
B.5	0.49	20.17	7.33	0.62	2.68	2.27	1.37	0.04
B.6	0.54	21.83	6.00	0.58	2.40	2.23	1.41	0.23
B.7	0.50	31.50	7.50	0.64	2.45	2.10	1.20	0.24
B.8	0.32	18.00	2.39	0.64	2.24	0.60	0.53	0.01
C.1	0.97	43.29	3.18	0.91	2.09	1.23	1.13	0.01
C.2	0.48	20.67	7.67	0.64	2.34	1.92	1.13	0.04
C.3	0.43	49.57	9.71	0.66	2.99	2.64	1.13	0.07
C.4	0.97	32.75	6.21	0.58	2.23	1.59	1.94	0.13
C.5	0.16	22.50	6.17	0.67	2.53	3.08	0.46	0.04
C.6	0.34	22.00	4.67	0.68	2.51	1.64	0.66	0.03
C.7	0.33	12.10	7.9	0.7	2.77	1.64	0.88	0.11
C.8	0.22	16.83	6.83	0.72	2.51	1.14	0.40	0.01
C.9	0.96	46.79	1.95	0.91	2.05	0.62	1.04	0.01
C.10	0.27	17.50	3.33	0.81	2.65	0.70	0.37	0.03
C.11	0.47	23.00	7.50	0.66	2.16	1.90	1.00	0.03
C.12	0.11	17.00	4.00	0.71	2.50	0.55	0.16	0.01
C.13	0.30	20.50	6.17	0.7	2.44	1.59	0.63	0.07
C.14	0.21	14.40	6.6	0.71	2.14	0.97	0.34	0.01
C.15	0.41	20.33	3.33	0.71	2.86	1.24	0.85	0.08
C.16	0.61	22.00	1.80	0.74	2.47	1.05	0.90	0.01
C.17	0.60	25.75	2.00	0.80	2.41	0.53	0.75	0.01
C.18	0.40	22.20	1.40	0.71	2.38	0.39	0.56	0.01
C.19	0.83	34.54	3.89	0.88	2.05	2.12	1.22	0.01
C.20	0.50	31.20	5.00	0.68	2.47	1.85	1.01	0.07
C.21	0.50	24.67	2.33	0.80	2.37	0.64	0.62	0.01
C.22	0.45	23.29	5.43	0.69	2.39	2.25	1.03	0.64
C.23	0.60	23.43	1.14	0.76	2.27	0.83	0.80	0.01
C.24	0.70	21.88	7.38	0.69	2.61	2.51	1.98	0.53
C.25	0.70	12.58	9.21	0.65	2.85	1.45	1.84	0.66
C.26	0.95	13.58	6.97	0.59	2.78	0.91	1.89	0.44
C.27	1.00	13.63	5.00	0.58	2.60	1.30	2.22	0.04

*Variance

Table IV

Statistical assessment of strength and TC

Parameter	Compressive strength	TC
Mean	74.53	0.91
Standard deviation	40.74	0.50
Sample variance	1,660.03	0.25
Minimum value	15.70	0.16
Maximum value	175.00	2.22
Skewness	0.68	0.76
Kurtosis	-0.63	0.15

- The volcanic glass in andesite (A.3, A.4) is regarded as non-granular material
- The dyke consists of 85% crystalline feldspar and some of the remaining grains are altered for B.4, based on mineralogical investigation

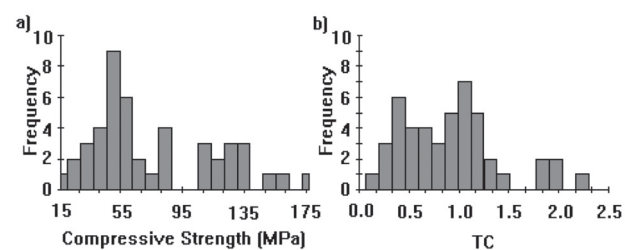


Figure 5—Histograms of compressive strength (a) and TC values (b)

- Due to the grain contacts and *in situ* stress conditions, voids are observed among grains in serpentine and diabase C.1 and C.4)
- The alteration of haematite is the reason for the AW value of 0.96 for C.9

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- v) The AW of 0.83 for C.19 is due to a matrix of micritic limestone, as shown by mineralogical analysis
- vi) Due to the high values of elongation caused by *in situ* stress for granite (C.26), heavily milled quartz material is taken as non-granular, resulting in an AW of 0.95.

Strength and texture relationships

The relationships between rock strength and quantified rock texture are obtained by regression based on constructing a scattergram and fitting a trend line. The value of the correlation coefficient (r^2) was used to ascertain the validity of the trend line. Investigations for the prediction models were carried out based on the lithology of the materials and geometrical features of the texture constituents.

Investigation based on lithology

Firstly, estimation was performed and a trend line was obtained as shown in Figure 6, without classifying the data. However, the results do not indicate any significant correlation due to the low value of the correlation coefficient ($r^2=0.52$). It can be seen that an increasing value of TC indicates an increasing compressive strength.

In the next step, the data for sandstone, siltstone, marl, and shale was separated (Figure 7). The correlation coefficient of the dotted line ($r^2=0.93$) is quite acceptable when the two data points C.3 and C.6, which represent sandstone and altered sandstone, are omitted from the graph due to their magnitudes of scattering.

The model for limestone can be seen in Figure 8. According to the result of the analysis, compressive strength can be reliably estimated from the rock texture coefficient ($r^2=0.87$).

The results show that classifying the data based on lithology can increase the reliability of the models for estimating rock strength from the TC. The values of r^2 that can be used to ascertain the reliability of the models are different in the regression models. Increasing or decreasing values of r^2 can be explained only by differences based on lithology. Consequently, materials consisting of small, well-rounded grains, such as sandstone or siltstone, display a more reliable relationship between texture and strength. This is probably the most important reason for the high values of r^2 obtained for sandstone, siltstone, marl, and shale. The reliability of the regression model proposed for limestone is

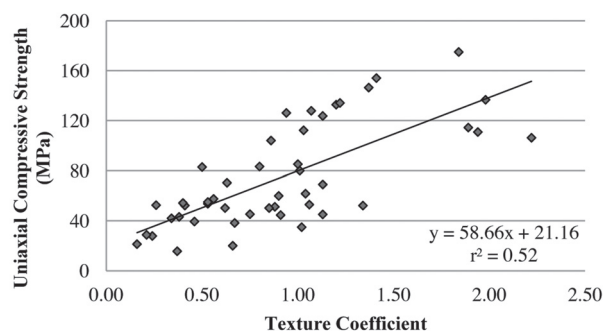


Figure 6—Correlation between σ_c and TC

lower due to the larger and more elongate grains compared with the sandstone samples.

Investigation based on grain features

Correlation of rock strength *versus* TC was also investigated based on grain features. Each data sample was classified according to the value of the form factors (FF_0) and aspect ratios (AR_1), which were used to characterize the circularity as well as elongation of grains. A regression model was applied for the TC and σ_c of the data with FF_0 values between 0.65 and 0.88, and AR_1 between 2.04 and 2.61, and a trend line between quantified rock texture and strength was constructed (Figure 9). The intervals are selected to propose a model for rocks that consist of grains with intermediate elongation and circularity. The results show that rock strength tends to increase with increasing TC and can be estimated from the equation given in Figure 9, with $r^2=0.76$.

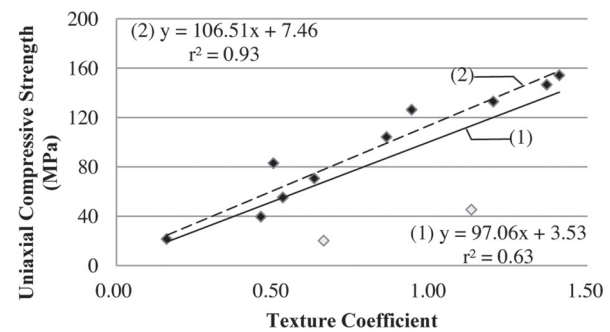


Figure 7—Correlation between σ_c and TC for sandstone, siltstone, marl, and shale

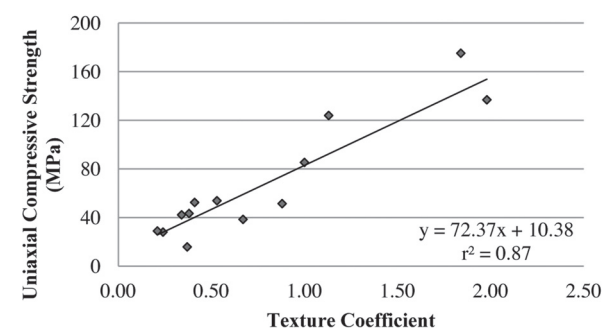


Figure 8—correlation between σ_c and TC for limestone

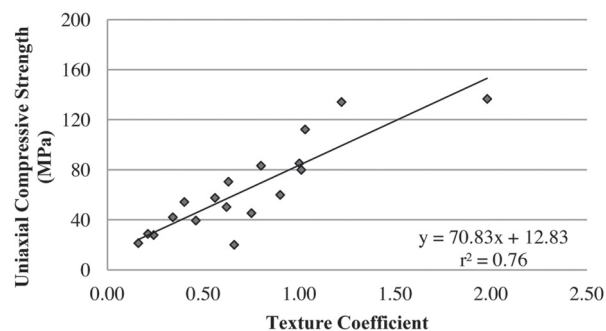


Figure 9—Correlations between σ_c and TC based on grain features

Estimation of rock strength from quantitative assessment of rock texture

A summary of the output of this study for the prediction is given in Table V.

Discussion

Apart from the current studies to quantify rock texture by using the TC, a procedure is given based on statistical evaluation of a thin section of a rock sample. This procedure is based on dividing the thin section by means of a grid of squares and then capturing images from the centre of each square. Hence, at least 12 photos of a single thin section are processed by image analysis and statistical analysis can be applied to obtain a dimensionless value of rock texture. Since texture analysis sometimes delivers contradictory results, as summarized in Table I, a greater number of photographs from a single thin section are taken for analysis in order to eliminate this difficulty, and statistical analysis is used to obtain the optimum value of the TC. The number of images should be based on the variance of the TC. The results of the experimental analyses show that if the rock strength is greater than 100 MPa, it is preferable to take more images for processing due to the increasing variance for the TC. The increasing strength values may be the consequence of the increases in TC due to the greater number of elongated and non-circular grains. This probably explains the high variance obtained with higher strength values.

The data-set obtained from the studies was used to set up regression models to estimate rock strength from the TC. Four different regression models are proposed to predict rock strength based on lithology and grain features. Firstly, the plot of σ_c versus TC for all samples shows a high degree of scatter. The result shows that although there is a broad trend between σ_c and TC, strength cannot be estimated due to the poor value of the correlation coefficient ($r^2=0.52$). However, this trend can be used to classify the rock samples based on relative strength. Hence, the data is classified based on lithology. A regression model, which is $\sigma_c=106.51\times TC+7.46$, is proposed for the materials classified as sandstone, siltstone, marl, and shale. The high correlation coefficient of 0.93 shows that the strength can be reliably predicted from the TC. The regression model proposed for limestone, that is $\sigma_c=72.37\times TC+10.38$, also has a high r^2 (0.87). The strength and the TC values for limestone display a linearly increasing trend, which is also valid for the materials classified as sandstone, siltstone, marl, and shale. These results show that classifying the rock materials based on lithology increases the reliability of the prediction models. Apart from the lithological classification, grain features are used to classify the rock materials, using FF_0 and AR_1 parameters. FF_0 is taken between 0.65 and 0.88, while AR_1 is taken between 2.04 and

2.61 for this classification to obtain materials with grains that are neither over-elongated nor over-circular. A regression model obtained from this classification, that is $\sigma_c = 70.83\times TC+12.83$, with $r^2=0.76$, is usable for estimation, but is not as reliable as the regression models determined from lithological classifications. This equation is proposed to predict strength values for materials that are not classified as either sandstone, siltstone, marl, shale, or limestone.

These proposed regression models can be particularly useful for projects that involve the mechanical properties of rock environments. The uniaxial compressive strength value for rock materials is one of the important and useful parameters employed in design studies carried out in rock environments. The proposed equations are also useful for predicting the value of compressive strength from a rock thin section obtained from a simple rock sample. These investigations will be particularly applicable for projects at the pre-feasibility stage. Ozturk and Nasuf (2013) demonstrate a simple application of strength classification of rock materials based on rock texture that also used some the data from this study. In their example, the value of the intact rock rating for rock mass rating classification system (RMR) is predicted from TC, which is a good example of the application of texture analyses in rock engineering.

Conclusions

The texture coefficient (TC) was used to interpolate the correlation between rock strength and texture so as to estimate the uniaxial compressive strength (σ_c) of rock material.

In this study, a procedure is proposed to determine the TC from 12 images taken from a single rock thin section. This procedure can be used to increase the reliability of the texture analysis, which sometimes suffers from subjective interpretation in defining the grain boundaries. A higher variance for the TC indicates that more images should be used for image processing to decrease the variance and increase the reliability of the TC value for quantifying rock texture.

A data-set including 46 data samples from 15 rock samples of different lithologies, with strength values ranging from 15.70 MPa to 175.00 MPa, was used in this study based on statistical assessment of texture analyses. Four different regression models are also proposed. The first may be of use only to establish the strength class of intact rock, due to its low correlation coefficient (r^2) value. The classification of the material based on lithology is used to propose two more regression models. The one can be used to predict σ_c for sandstone, siltstone, marl, and shale, while the second is used for limestone. The final regression model is proposed to

Table V Summary of regression models			
Model no.	Equation	Correlation coefficient	Remarks
1	$\sigma_c = 58.86 \times TC + 21.16$	0.52	Non-classified
2	$\sigma_c = 106.51 \times TC + 7.46$	0.93	Sandstone, siltstone, marl, and shale
3	$\sigma_c = 72.37 \times TC + 10.38$	0.87	Limestone
4	$\sigma_c = 70.83 \times TC + 12.83$	0.76	$0.65 < FF_0 < 0.88$ and $2.04 < AR_1 < 2.61$

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predict σ_c from the TC based on grain features. Form factor (FF_0) and aspect ratio (ARI_0) are used as the parameters to represent grain features of intact rock. These results show that the classification of the intact rock based on lithology increases the reliability of the prediction models derived from regression analysis. Further investigations based on different lithologies are highly recommended to investigate the feasibility of estimating at least the strength class of rock material by microscopic investigations.

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