

# Kinetic, equilibrium and thermodynamic modelling of the sorption of metals from aqueous solution by a silica polyamine composite

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## ABSTRACT

Batch sorption studies were conducted to assess the potential of a phosphonated silica polyamine composite (BPAP) to remove metals (Co, Cu, Fe, Mg, Mn, Ni, U and Zn) from mine waters. The metal adsorption showed a good Langmuir isotherm fit. Ni and Mn fitted both the Freundlich and Langmuir isotherms. The activation energies ( $E_a$ ) of Co, Mg and Ni ranged between 5 and 40 kJ·mol<sup>-1</sup>, signifying physisorption while U showed a chemisorption type of adsorption (with  $E_a > 50$  kJ·mol<sup>-1</sup>). Cu and Fe on the other hand gave negative  $E_a$  values, indicating their preference to bind to low-energy sites. The pseudo-second-order kinetic model provided the best correlation of the experimental data, except for Mg and Ni for which the pseudo-first-order model and the Elovich model gave a better fit, respectively. Adsorption was almost constant over a wide pH regime and increased with time. Adsorption increased with concentration of the metals with the exception of Co, Fe and Ni which displayed about a 40% drop at a concentration of 200 mg·l<sup>-1</sup>. Desorption experimental data gave poor results except for U which showed 99.9% desorption.

**Keywords:** silica polyamine composite, sorption, kinetics, isotherms, desorption

## INTRODUCTION

The presence of trace metals in aquatic systems is of concern because of their toxicity and non-biodegradable nature. The sources of metals in the environment include sewage, mining, agricultural and industrial activities, with mining accounting for the larger proportion. Mining of certain minerals, including gold, copper, and nickel, is associated with acid mine drainage (AMD) problems that cause long-term impairment to waterways and biodiversity (Akcil and Koldas, 2006). There are several existing methods for the treatment of AMD, depending upon the volume of effluent, and the type and concentration of contaminants present (Chander and Mohan, 2001). These include chemical treatment (e.g. oxidation and neutralisation by lime), phytoremediation (i.e. phytoextraction, phytovolatilisation and phytostabilisation), ion exchange (e.g. use of activated carbon), polymers and biosorption, among others. There are some drawbacks associated with most of these methods: e.g., neutralisation leads to the formation of metal-containing solid waste that poses disposal problems; slow rates of biomass production in phytoremediation (Jiang et al., 2009); polymer adsorbents tend to have low selectivity of the metals and often swell and shrink due to their elastic nature.

This study presents a silica-based polyamine composite, namely BPAP, as an alternative material for the adsorption of metals from acidic mine leachates and wastewaters. Generally, silica-based composites have polyamine chelating ligands which are bound to the silica gel layer covalently. The polyamine chelating ligands can be further modified with metal-selective functional groups, which is an advantage of these composites. In the case of BPAP, the Mannich reaction was

used to convert the polyamine composite to an amino phosphonic acid-functionalised composite which has been used to immobilise high valent metals (Fig. 1) (Rosenberg et al., 2006). These materials do not shrink or swell; can be used at high temperatures (up to 110°C); have improved stability with regard to radiolytic decomposition; and have an elongated usable lifetime, unlike their polymer counterparts (Kailasam et al., 2009). The polar nature of their surfaces also makes for better mass-transfer kinetics in aqueous solutions. This study focused on the kinetic, equilibrium and thermodynamic processes related to metal sorption on BPAP, using metals commonly found in AMD.

Kinetics of metal ion sorption governs the rate, which determines the residence time and is one of the important characteristics defining the efficiency of an adsorbent (Kaur et al., 2012). The kinetic models used included the pseudo-first-order model, the pseudo-second-order model, the intraparticle diffusion model and the Elovich model.

The pseudo-first-order equation (Lagergren, 1898) has been widely used by many other researchers to study the kinetics of heavy metal adsorption (Qiu et al., 2009). The model has the following form:

$$\frac{dq_t}{dt} = k_1 (q_e - q_t) \quad (1)$$

where:

$q_e$  and  $q_t$  are the amount of metal ions adsorbed (mg·g<sup>-1</sup>) at equilibrium and at any time  $t$ , respectively

$k_1$  is the rate constant (min<sup>-1</sup>) of pseudo-first-order adsorption.

By applying the boundary conditions  $t = 0$  to  $t = t$  and  $q_t = 0$  to  $q_t = q_t$ , the integration form is given by the equation below:

$$\log (q_e - q_t) = \log(q_e) - \frac{k_1}{2.303} t \quad (2)$$

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The plot of  $\log(q_e - q_t)$  vs  $t$  should give a linear relationship from which  $k_2$  and  $q_e$  can be determined from the slope and intercept of the plot, respectively.

The pseudo second-order equation is expressed as (Ho et al., 1999):

$$\frac{dq_t}{dt} = k_2 (q_e - q_t)^2 \quad (3)$$

where:

$k_2$  is the rate constant of the pseudo second-order adsorption ( $\text{gm} \cdot \text{g}^{-1} \cdot \text{min}^{-1}$ )

For the boundary conditions  $t = 0$  to  $t = t$  and  $q_t = 0$  to  $q_t = q_t$ , the integrated form of Eq. (2) becomes:

$$\frac{1}{(q_e - q_t)} = \frac{1}{q_e} + k_2 t \quad (4)$$

The linear form of Eq. (3) is given by the following equation:

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{1}{q_e} (t) \quad (5)$$

If the pseudo-second-order is applicable, the plot  $t/q_t$  vs  $t$  should give a straight line.  $q_e$  and  $k_2$  may be determined from the slope and intercept of the plot, respectively.

The Elovich model describes the chemical nature of the adsorption and is generally expressed as (Günay et al., 2007):

$$\frac{dq_t}{dt} = \alpha \exp(-\beta q_t) \quad (6)$$

where:

$\alpha$  is the initial adsorption rate ( $\text{mg} \cdot \text{g}^{-1} \cdot \text{min}^{-1}$ ) and  $\beta$  is the Elovich constant related to the surface coverage ( $\text{g} \cdot \text{mg}^{-1}$ )

By applying the boundary conditions  $q_t = 0$  at  $t = 0$  and  $q_t = q_t$  at  $t = t$ , the integrated form of Eq. (6) is:

$$q_t = \frac{1}{\beta} \ln(\alpha \beta) + \frac{1}{\beta} \ln(t) \quad (7)$$

The plot of  $q_t$  vs  $\ln(t)$  should yield a linear relationship with a slope of  $(1/\beta)$  and an intercept of  $(1/\beta) \ln(\alpha\beta)$ .

The intraparticle diffusion model is characterised by a linear relationship between the amount adsorbed at time  $t$  ( $q_t$ ) and the square root of the time, and is expressed as (Allen et al., 1989):

$$q_t = k_{id} t^{1/2} + C \quad (8)$$

where:

$q_t$  is the amount of metal ion adsorbed at time  $t$  (min) expressed ( $\text{mg} \cdot \text{g}^{-1}$ ),  $k_{id}$  is the initial rate constant ( $\text{mg} \cdot \text{g}^{-1} \cdot \text{min}^{-1/2}$ ) of intraparticle diffusion,  $t$  is the time of sorption duration (min), and  $C$  gives information about the boundary layer thickness

A normalised standard deviation ( $\Delta q$ ) was used in order to compare the validity of each model.  $\Delta q$  (%) is calculated by the following expression (Wang et al., 2007):

$$\Delta q (\%) = 100 \cdot \sqrt{\frac{\sum_{i=1}^n \left( \frac{q_{\text{exp}} - q_{\text{cal}}}{q_{\text{exp}}} \right)^2}{n-1}} \quad (9)$$

where:

$q_{\text{exp}}$  is the experimental metal ion uptake

$q_{\text{cal}}$  the calculated amount of metal ions adsorbed and  $n$  is the number of data points

The goodness-of-fit of the models to the experimental data was controlled by comparison of the correlation coefficients  $R$  and standard errors  $S$ . The CurveExpert 1.3 program was used to fit the experimental data with the confidence level set at 95%.

Adsorption equilibria provide fundamental physico-chemical data for evaluating the applicability of the adsorption process as a unit operation (Srivastava and Rupainwar, 2011). In this study, the Langmuir and Freundlich isotherms expressions were used for the analysis of the equilibrium data.

The linear form of the Langmuir equation is:

$$\frac{C_e}{q_e} = \frac{1}{q_o K_L} + \frac{C_e}{q_o} \quad (10)$$

where:

$q_e$  ( $\text{mg} \cdot \text{g}^{-1}$ ) is the equilibrium adsorption capacity,  $K_L$  is a constant related to the energy of adsorption,  $C_e$  ( $\text{mg} \cdot \text{L}^{-1}$ ) is the concentration at equilibrium and  $q_o$  ( $\text{mg} \cdot \text{g}^{-1}$ ) is the maximum amount adsorbed required to saturate a unit mass of adsorbent.

$b$  and  $q_o$  are obtained from the slope of the plot  $C_e/q_e$  versus  $C_e$

A good fit of this equation reflects monolayer adsorption (Teng and Hsieh, 1998).

The Freundlich model is as follows:

$$q_e = K_f (C_e)^{1/n} \quad (11)$$

where:

$K_f$  and  $n$  are equilibrium constants indicative of adsorption capacity and adsorption intensity, respectively (Cozmuta et al., 2012; Teng and Hsieh, 1998)

The linearised form of the Freundlich equation can be used:

$$\log q_e = \log K_f + 1/n \log C_e \quad (12)$$

where:

$C_e$  is the equilibrium phase ion concentration ( $\text{mg} \cdot \text{L}^{-1}$ ) and  $q_e$  is the adsorption capacity at equilibrium ( $\text{mg} \cdot \text{g}^{-1}$ )

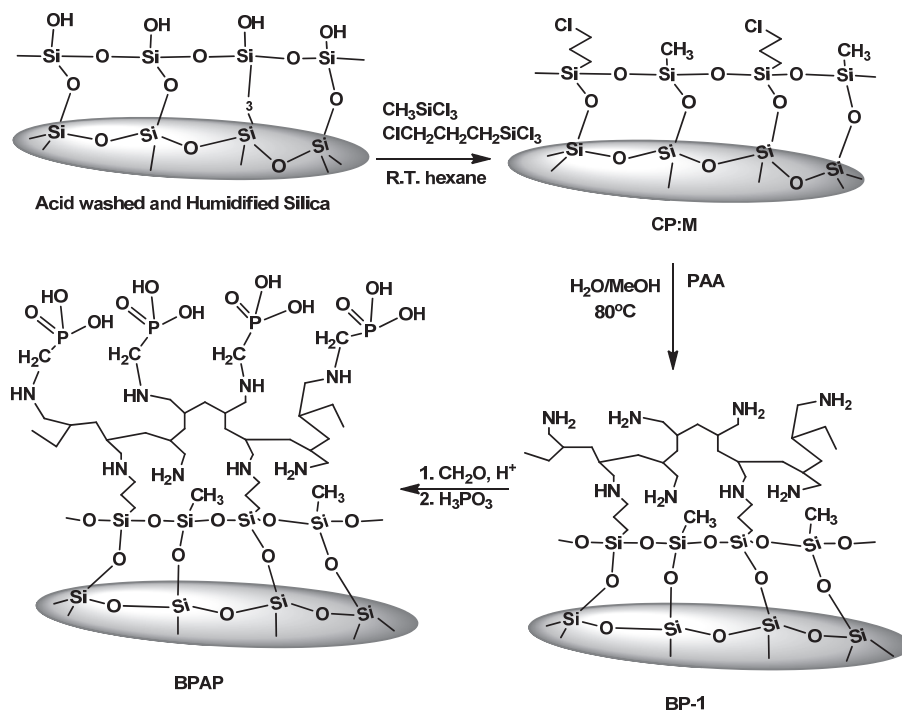
The  $n$  and  $K_f$  values can be obtained from the slopes and intercepts of the isotherm. If the value of  $n$  is between 1 and 10, this refers to a beneficial isotherm. The linear regression analysis was carried out with the CurveExpert 1.3.

Zheng et al. (2009) stated that the essential characteristics of a Langmuir isotherm can be expressed in terms of a dimensionless separation factor,  $R_s$ , which is defined by the following equation:

$$R_s = \frac{1}{1+n \cdot C_o} \quad (13)$$

where:

$a$  is the Langmuir constant,  $C_o$  is the initial concentration ( $\text{mg} \cdot \text{L}^{-1}$ ),  $R_s$  indicates the shape of the isotherm as follows:  
 $R_s > 1$  Unfavourable  
 $R_s = 1$  Linear  
 $0 < R_s < 1$  Favourable  
 $R_s = 0$  Irreversible



**Figure 1**  
Schematic diagram of the synthesis of BPAP material (Rosenberg et al., 2006; Kailasam et al., 2009; Weber and Chakarvorti, 1974)

## EXPERIMENTAL PROTOCOL

### Materials

#### Synthesis of BPAP by the Mannich Reaction

The silica polyamine composite BP-1 is first synthesised and used as a precursor for making BPAP. The synthesis of BPAP is mentioned in detail in other work by co-authors of this study (Rosenberg et al., 2006; Kailasam et al., 2009). 10 g of BP-1 was mixed with a reagent solution of 30 ml of 2 mol·l<sup>-1</sup> HCl and 10 g of phosphonic acid (H<sub>3</sub>PO<sub>3</sub>) in a 250 ml flask equipped with an overhead stirrer. The flask was heated to 95°C, and 9 ml of formaldehyde (CH<sub>2</sub>O) solution (37.7%) was gradually added with stirring. The reaction mixture was heated at 95°C for 24 h. The flask was cooled and the product was filtered. The resulting composite was washed three times with 40 ml of deionised water; once with 40 ml of 1 mol·l<sup>-1</sup> NaOH; three times with 40 ml of deionised water; once with 40 ml of 0.5 mol·l<sup>-1</sup> H<sub>2</sub>SO<sub>4</sub>; two more times with 40 ml of deionised water; twice with 40 ml of methanol; and dried to a constant mass at 65°C. A mass gain of 20% and 22% was obtained starting with BP-1.

The elemental composition of the BPAP made from BP-1 is 14.20% C, 3.03% H, 3.36% N, 4.34% P (Kailasam et al., 2009; Hughes et al., 2006).

#### Adsorption studies

Reagents used for the sorption studies were of analytical grade. Standards used for quantification were of high purity and were obtained from Merck, South Africa. The metal ion solutions (Co<sup>2+</sup>, Cu<sup>2+</sup>, Fe<sup>2+</sup>, Mg<sup>2+</sup>, Mn<sup>2+</sup>, Ni<sup>2+</sup>, U<sup>6+</sup> (as UO<sub>2</sub><sup>2+</sup>) and Zn<sup>2+</sup>) were prepared by weighing appropriate amounts of the nitrate salts to make 1 000 mg·l<sup>-1</sup> stock solutions. Appropriate aliquots were taken from these standards for subsequent dilution to the desired concentration level. Adsorption for single-component solutions was done using an optimised solid: solution ratio of 1:50.

The effect of pH on adsorption was assessed over the pH range 2–10 and the thermodynamic parameters were calculated at 18°C and 30°C. The effects of metal concentrations were assessed in the range 10–200 mg l<sup>-1</sup> while contact time was in the range 0–180 min. The metal ion concentrations were measured using a Genesis Inductively Coupled Plasma Optical Emission Spectrometer (ICP-OES) (Spectro, Kleve, Germany).

The adsorption capacity was calculated using the general equation:

$$q_e = \frac{(C_0 - C_t)V}{M} \quad (14)$$

where:

- $q_e$  is the amount of metal ions adsorbed (mg·g<sup>-1</sup>),
- $C_0$  and  $C_t$  are metal ion concentrations in solution before and after adsorption (mg·l<sup>-1</sup>),
- $V$  the volume of the medium (l), and
- $M$  the amount of BPAP used in the reaction mixture (g)

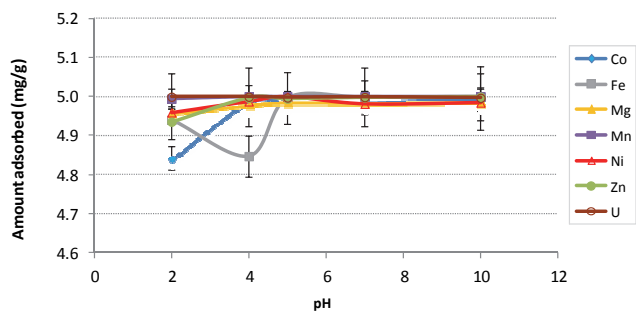
#### Desorption studies

Batch desorption tests of metals (regeneration of BPAP) were conducted using H<sub>2</sub>SO<sub>4</sub>, ethylene diamine tetraacetic acid (EDTA) and Na<sub>2</sub>CO<sub>3</sub> with concentrations ranging from 0.1–3.0 mol·l<sup>-1</sup> with 1.0 g of BPAP sorbent containing the desired concentration of metal ions. The mixture was agitated in 250 ml bottles at 150 r·min<sup>-1</sup> for 12 h using a mechanical automated shaker. The solution was then filtered using Whatman No. 41 filter paper. The concentration of the metal ions in the filtrate was measured using ICP-OES.

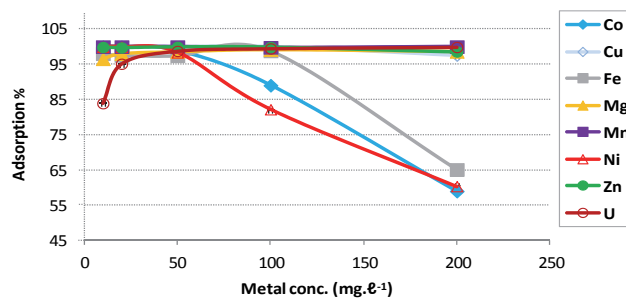
## RESULTS AND DISCUSSION

### Effect of pH

The results for the effect of pH on metal adsorption are shown in Fig. 2. Adsorption was based on a solution containing 5 mg·l<sup>-1</sup> of each metal.



**Figure 2**  
Dependence of metal ion adsorption on pH



**Figure 3**  
Dependence of metal ion adsorption on concentration at pH 2.5

The adsorption for all the metals was in the range 99.9–100%. The elevated adsorption at low pH regimes shows that this adsorbent has potential to be applied in the remediation of AMD. Equilibrium is reached at pH 4, and the trend of increasing adsorption for all of the metals levels off beyond that, where equilibrium dominates. Metals such as uranium, manganese, nickel, zinc and magnesium were removed efficiently. As pH increases from 2–10, there is 99–100% adsorption for all of the abovementioned metals, which suggests that changes in pH do not affect the adsorption of these metals. Even in the low pH regime, where there is a higher concentration of hydrogen ions, competition between metal and hydrogen ions appears to play no significant role.

The high percentage adsorption of metals at high pH (6–10) could be a combination of adsorption and precipitation, because at high pH metals begin to hydrolyse, therefore precipitate out of solution forming hydroxides. It is thus difficult to deduce whether adsorption or precipitation is taking place at these pH ranges. Further studies will have to be conducted to establish the type of reaction happening within these pH ranges.

### Effect of concentration

The results for the dependence of adsorption on metal ion concentration are presented in Fig. 3. A pH of 2.5 was chosen in order to assess how efficiently adsorption would occur in acidic mine leachates.

Cu, Mg, Mn, U and Zn showed a constant maximum adsorption as the feed concentration of each metal increased from 10 mg·L<sup>-1</sup> to 200 mg·L<sup>-1</sup>. The adsorption of Co and Ni decreased beyond 60 mg·L<sup>-1</sup>, while that for Fe decreased beyond 90 mg·L<sup>-1</sup>. The trend is correlated to the activation energies

obtained in Table 1. Ni had an  $E_a$  value of 0.76 kJ·mol<sup>-1</sup> (defining a diffusion mechanism) while Fe and Co had negative  $E_a$  values of -90.51 and -2.61 kJ·mol<sup>-1</sup>, respectively. The negative values depict preference for low energy sites during adsorption, which could have been exhausted at 60 and 90 mg·L<sup>-1</sup>.

### Thermodynamic parameters

The thermodynamic criteria for sorption are well explained by evaluation of the three important thermodynamic parameters, namely: change in enthalpy ( $\Delta H$ ), Gibbs free energy change ( $\Delta G$ ) and entropy change ( $\Delta S$ ). Net enthalpy change ( $\Delta H$ ) is related to  $\Delta G$  and  $\Delta S$  as  $\Delta G = \Delta H - T(\Delta S)$ . The thermodynamic parameters calculated are given in Table 1.

In this process, changes in temperature (291 K and 303 K) did not have much effect on the adsorption of the metals. The adsorption percentage of the metals ranges from 99.84 to 100%, showing that this adsorbent efficiently removed the metal ions from the solution.

The trend in the Gibbs free energy shows negative values for all of the metals tested, which indicates that the adsorption process of these metals was spontaneous. A positive or a negative change in enthalpy indicates whether a reaction is endothermic or exothermic.  $\Delta H^\circ$  values for Cu, Fe and Zn are negative, implying that the process is exothermic for these ions. Most of the metals showed positive  $\Delta H^\circ$  values indicating that their adsorption was endothermic. The activation energy ( $E_a$ ) values obtained in Table 1 show that most of the metals adsorb via physisorption, with the exception of U which adsorbs by chemisorption. A reaction is classified as physisorption when the  $E_a$  ranges between 5 and 40 kJ·mol<sup>-1</sup>, whereas chemisorption has an  $E_a$  value between 40 and 800 kJ·mol<sup>-1</sup> (Boparai et al., 2010).

Metal ion	Activation energy ( $E_a$ ) kJ·mol <sup>-1</sup>	Adsorption capacity (AC) mg·g <sup>-1</sup>		Enthalpy ( $\Delta H^\circ$ ) kJ·mol <sup>-1</sup>	Gibbs free energy ( $\Delta G^\circ$ ) kJ·mol <sup>-1</sup>		Type of adsorption
		291 K	303 K		291 K	303 K	
Co <sup>2+</sup>	14.78	4.405	4.317	34.04	-13.06	-1.5	Physisorption
Cu <sup>2+</sup>	-2.613	4.742	4.751	-6.018	-13.06	-13.42	Undefined
Fe <sup>2+</sup>	-90.51	4.658	4.905	-208.4	-10.14	-22.44	Undefined
Mg <sup>2+</sup>	5.104	4.954	4.950	11.76	-28.65	-27.95	Physisorption
Mn <sup>2+</sup>	19.792	4.997	4.996	45.58	-52.48	-49.79	Physisorption
Ni <sup>2+</sup>	0.757	4.383	4.378	1.744	-2.98	-2.87	Diffusion
Zn <sup>2+</sup>	16.04	4.796	4.983	-369.4	-15.39	-37.19	Physisorption
U <sup>6+</sup>	54.61	4.999	4.999	125.7	-66.4	-58.97	Chemisorption

Time (min)	Rate (mg·ℓ <sup>-1</sup> ·min <sup>-1</sup> )						
	Co <sup>2+</sup>	Fe <sup>2+</sup>	Mg <sup>2+</sup>	Mn <sup>2+</sup>	Ni <sup>2+</sup>	Zn <sup>2+</sup>	U <sup>6+</sup>
0	0	0	0	0	0	0	0
10	5.120	4.440	0.222	0.007	0.235	4.420	4.920
30	1.205	0.995	0.037	0.005	0.372	1.695	2.286
60	0.293	0.540	0.003	0.003	0.341	0.300	0.090
120	0.092	0.145	0.005	0.002	0.087	0.060	0.009
180	0.007	0.087	0.004	0.001	0.029	0.008	0.002

Metal ion	Pseudo-first-order				Pseudo-second order				Elovich model				Intraparticle diffusion			
	<i>K</i> <sub>1</sub> (min <sup>-1</sup> )	<i>S</i>	<i>R</i> <sup>2</sup>	$\Delta q$ (%)	<i>K</i> <sub>2</sub> (g·mg <sup>-1</sup> ·min <sup>-1</sup> )	<i>S</i>	<i>R</i> <sup>2</sup>	$\Delta q$ (%)	$\beta$ *10 <sup>-3</sup> (g·mg <sup>-1</sup> )	$\alpha$ (mg·g <sup>-1</sup> ·min)	<i>R</i> <sup>2</sup>	$\Delta q$ (%)	<i>k</i> <sub>id</sub> (mg·g <sup>-1</sup> ·min)	<i>a</i>	<i>R</i> <sup>2</sup>	$\Delta q$ (%)
Co <sup>2+</sup>	0.145	0.434	0.690	55.6	0.242	0.696	0.910	8.24	597	0.215	0.956	0.75	0.607	0.500	0.835	48.6
Fe <sup>2+</sup>	0.220	0.108	0.541	58.3	0.278	0.101	0.964	2.52	447	0.213	0.981	5.36	0.611	0.685	0.371	55.7
Mg <sup>2+</sup>	0.903	0.186	0.970	12.1	0.241	0.812	0.950	3.31	0.264	0.289	0.934	2.58	0.634	0.310	0.849	25.3
Mn <sup>2+</sup>	0.182	0.172	0.542	28.4	0.234	0.592	0.966	1.24	0.118	0.251	0.948	36.5	0.634	0.102	0.715	41.1
Ni <sup>2+</sup>	0.187	0.138	0.467	25.5	0.217	0.310	0.890	5.63	470	0.347	0.994	0.62	0.662	0.662	0.731	18.6
Zn <sup>2+</sup>	0.208	0.119	0.559	63.2	0.245	0.310	0.920	0.45	215	0.209	0.921	12.6	0.585	0.950	0.594	60.4
U <sup>6+</sup>	0.186	0.145	0.636	88.4	0.243	0.420	0.910	1.02	0.521	0.195	0.967	31.9	0.557	0.238	0.314	82.9

*R*<sup>2</sup>: correlation coefficient; *S*: standard error

Fe and Cu had negative values for activation energy. This could be attributed to their preference to bind to active sites with low energy. As such, adsorption of these metals occurs without an energy barrier. Their adsorption mechanism could be a combination of physisorption, chemisorption and diffusion. The *Ea* for Ni adsorption falls outside that of either chemisorption or physisorption.

The high *Ea* for U is a result of ion complex formation between the uranyl ion and the phosphate ligand on the adsorbent, which occurs via the inner-sphere mechanism in which the adsorbate loses solvating water molecules (Taffet, 2004). Mg, Mn and Zn adsorption is of a physisorption type, which is due to ion pair formation of the metals occurring through the outer-sphere complexes and/or as complexes that lose part of their aqueous solvation spheres, hence the low *Ea* values (Bakatula, 2012).

### Effect of time

The rates of reaction for the different times studied in this experiment are given in Table 2. All of the metals displayed fast adsorption within the first 10 min (kinetic control), with a decrease beyond this time zone (equilibrium control). This is largely attributed to the availability of active reaction sites, which decreases with time.

### Adsorption kinetics

The estimated model and related statistical parameters are reported in Table 3. Based on the linear regression (*R*<sup>2</sup> > 0.95) values of the metal ions, the sorption of Fe, Mg and Mn was observed to follow the pseudo second-order kinetic model. The adsorption of Co, Zn, Ni and U also followed the pseudo second-order kinetic model with a correlation coefficient

between 0.890 and 0.920. Pseudo second-order kinetics is based on the assumption that sorption follows a second-order mechanism, with chemisorption as the rate-limiting step. The rate of occupation of adsorption sites is proportional to the square of the number of unoccupied sites (Zan et al., 2012).

The experimental data for Mg showed good compliance with the pseudo first-order and the pseudo second-order kinetic models (*R*<sup>2</sup> ≥ 0.950).

The rate constants of pseudo-second-order (*K*<sub>2</sub>) were in the range 0.217–0.278 g·mg<sup>-1</sup>·min<sup>-1</sup> and were found to be higher than those obtained for pseudo first-order kinetics, with the exception of Mg which had *K*<sub>1</sub> (0.903) > *K*<sub>2</sub> (0.241). This result correlated more closely with the best fit found for the pseudo first-order kinetic model.

The Elovich kinetic parameters,  $\alpha$ ,  $\beta$  and correlation coefficients, are also presented in Table 3. The correlation coefficients were in the range of 0.921–0.994. The Elovich kinetic model best defined the adsorption process for all of the metal ions studied. The coefficients  $\alpha$  and  $\beta$  are related to chemisorption rate and surface coverage, respectively.

The values of *k*<sub>id</sub> were calculated from the slopes of plots for intraparticle diffusion (plots not shown here) and the *R*<sup>2</sup> values suggest that the intraparticle diffusion process was not the rate-limiting step. This was further substantiated by the fact that the plot of *q*<sub>e</sub> vs. *t*<sup>1/2</sup> did not pass through the origin. If the plot of *q*<sub>e</sub> vs *t*<sup>1/2</sup> passes through the origin, then intraparticle diffusion is the rate-limiting step. When the plot does not pass through the origin, it is indicative of some degree of boundary layer control. This means intraparticle diffusion would not be the only rate-limiting step. Higher values of *k*<sub>id</sub> illustrate an enhancement in the rate of adsorption and a better adsorption mechanism, which is related to an improved bonding between metal ions and the adsorbent.



**TABLE 4**  
**Adsorption parameters calculated using the Langmuir and the Freundlich isotherms**

Metal ion	Langmuir model			Freundlich model			
	$q_0$ ( $\text{mg}\cdot\text{g}^{-1}$ )	$B$ ( $\text{L}\cdot\text{mg}^{-1}$ )	$R^2$	$R_s$	$K_f$	$n$	$R^2$
Co <sup>2+</sup>	55.6	0.268	0.998	0.427	0.165	4.01	0.606
Cu <sup>2+</sup>	277.2	0.0157	0.998	0.928	0.587	1.82	0.831
Fe <sup>2+</sup>	158.4	0.1596	0.999	0.556	0.604	2.32	0.820
Mg <sup>2+</sup>	34.98	0.4622	0.182	0.300	0.387	1.53	0.342
Mn <sup>2+</sup>	125	0.010	0.999	0.995	1.257	1.35	0.962
Ni <sup>2+</sup>	204	0.3504	0.988	0.363	0.754	2.31	0.996
Zn <sup>2+</sup>	178.6	0.0237	0.986	0.894	0.483	8.85	0.766
U <sup>6+</sup>	147.2	0.062	0.909	0.581	2.705	5.3	0.982

$R$  = correlation coefficient. Initial concentration of metal ion is  $5 \text{ mg}\cdot\text{L}^{-1}$ ;  $R_s$  = separation factor

## Adsorption isotherms

The values of adsorption constants and correlation coefficients obtained for both adsorption models are presented in Table 4. The Langmuir constant ( $b$ ) values were found to be higher for Co, Fe, Mg and Ni. Although Mg had the highest value for  $b$ , its experimental data did not fit the Langmuir isotherm. The essential characteristics of the Langmuir isotherm expressed by a dimensionless constant separation factor  $R_s$  were in the range 0 to 1 for the adsorption of metal ions onto BPAP, thereby indicating favourable adsorption. The values for  $R_s$  are shown in Table 4.

As seen from the table, the correlation coefficients for all the adsorbate-adsorbent systems were very high (> 95%) for the Langmuir model, except for Mg and U. The experimental data for Mn and Ni can also be described by the Freundlich model. The adsorption of U is defined by the Freundlich isotherm. The experimental data for Mg did not fit the Freundlich model either. A good fit of the Freundlich isotherm to an adsorption system means there is almost no limit to the amount which can be adsorbed. The magnitude of the Freundlich parameter  $K_f$  gives quantitative information on the relative adsorption affinity towards the adsorbed cation and the magnitude of the constant  $1/n$  provides information about the linearity of adsorption. Nonlinear adsorption indicates that the adsorption energy barrier increases exponentially with an increasing fraction of filled sites on the adsorbent (Schwarzenbach et al., 2003).

The magnitude of  $K_f$  values indicate that for this adsorbent the adsorption of Ni and Mn is favoured over that of Fe, Mg, Zn and Cu.

The value of  $q_0$  (i.e. maximum uptake) appears to be significantly higher for Cu, Ni, Zn, Fe and Mn. The value of  $1/n$  less than unity is an indication that significant adsorption takes place at low concentrations, but that the increase in the amount adsorbed with concentration becomes less significant at higher concentrations, and vice versa (Vaishnav et al., 2011).

## Desorption studies

Desorption studies help to elucidate the nature of adsorption and recycling of the spent adsorbent and the metal ions. The results for the desorption of U essentially showed an optimum desorption at about  $0.8 \text{ mol}\cdot\text{L}^{-1} \text{ Na}_2\text{CO}_3$ . This is expected as U tends to form strong complexes with carbonates (Tutu et al., 2009). The other metals were not released with this solution. Optimum desorption was achieved at  $1 \text{ mol}\cdot\text{L}^{-1} \text{ EDTA}$

concentration with 75% of Fe, 30% of Cu and 10% of Mg. The other metals displayed <5% desorption. At  $1 \text{ mol}\cdot\text{L}^{-1} \text{ H}_2\text{SO}_4$  concentration, 45% of Cu and 20% of Mg were desorbed while the rest of the metals had <5% desorption.

## CONCLUSIONS

The BPAP silica polyamine composite has been shown to be an effective adsorbent for the removal of metals from aqueous solution and particularly from acidic drainages such as AMD. Adsorption kinetics are important in establishing the time zones and effective lifespans of adsorbents and provide information on the need for regeneration. The Langmuir isotherm best described the adsorption of the metal ions studied. The pseudo second-order kinetic model as well as the Elovich model best defined the kinetic adsorption process. Thermodynamic studies were shown to be important in determining the surface-metal reaction mechanisms. The sorption process was found to be of a physisorption type for most of the metals, as predicted by the activation energies. While desorption results for U were commendable, those for other metals were unsatisfactory, thus necessitating further exploitation of other desorbents.

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