

Surface polarity determination of wood fibres after different pre-treatments and bisulphite pulping

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THE SURFACE POLARITY OF PULP FIBRES originating from four different wood species commonly used for pulping in South Africa has been determined after various pre-treatments, and after magnesium bisulphite pulping. The presence as well as the distribution of polar groups on the fibre surface strongly affects inter-fibre bonding in paper. Bonding consists mostly of hydrogen bonds between free hydroxyl groups on the fibre surface. Surface polarity was examined by atomic force microscopy in pulsed-force mode. This technique allows the imaging of the polarity of a surface with a nanometre-scale molecular resolution. It is thus sensitive to individual functional groups, mostly hydrophilic hydroxyl groups. Polarity differences between the various wood species have been observed. We compare these observations with the varying pulp quality that arises from the pulp composition. Improvement in pulp quality may be possible if fibre surface properties are used as guidance criteria for the choice of a specific pre-treatment method.

Introduction

Paper properties, such as mechanical strength and water absorption, are influenced significantly by the surface properties of its constituent pulp fibres. The amount and distribution of polar groups on the fibre surface is one important element, as this influences the inter-fibre bonding as well as the retention of filler particles or other additives to the paper composition.

Hydrophobic components, including lignin, are reported to impair paper strength.^{1,2} The presence of anionic structures on the fibre surface, on the other hand, is stated to increase paper strength.³ Polar (hydrophilic) groups on the fibre surface are claimed to improve the interaction with filler or binder particles and other additives that attach to the fibre via hydrostatic forces.⁴ The main contributors of free hydroxyl groups at the fibre surface are cellulose and polyoses.

We have compared the surface polarity and morphology (roughness) of fibres from four different wood species and have determined the changes in charac-

teristic values after various forms of pre-treatment and subsequent sulphite pulping.

The species investigated—*Acacia mearnsii*, *Eucalyptus dunnii*, *E. grandis* and *E. macarthurii*—are commonly used in the South African paper milling industry for pulping. Differences in pulp quality, mainly in the yield and kappa number, have been reported.⁵ *A. mearnsii* and *E. grandis* are commonly blended to attain a requisite pulp quality. Although *E. dunnii* and *E. macarthurii* are found to produce a different pulp quality, they are often used together with the former two wood species to augment material available for paper manufacture.

We propose that a difference in relevant surface properties may be linked to differing pulp qualities and could provide a better understanding of the surface characteristics. This would allow for optimization of pre-treatment and pulping conditions for different pulpwood fibres. The aim is to maximize both the pulp yield and its quality.

The surface roughness and the surface polarity of fibres from the four investigated wood species were determined with atomic force microscopy (AFM). This technique has been employed to study the topography and morphology of fibre surfaces by several research groups^{6–11} at a molecular scale.

An image of the surface polarity can be simultaneously determined with a topographic image in the digital pulsed force mode (DPFM). This additional facility allows the determination of the adhesion between the sample and a probe at each scan point,^{12,13} generating a surface 'map' where different adhesive force values are depicted as different colours. If a silicon tip is used, the adhesive force is mainly due to the interaction of polar groups, and can therefore be regarded as an indication for the polarity of the sample. It is possible from this image to distinguish polar and non-polar parts of the surface, and thus determine the distribution as well as the average polarity.^{14,15}

We have determined the surface roughness from the topographic images by

measuring the mean deviation from the average height.

Experimental

See Appendix.

Results and discussion

Figure 1(a) gives a view of the fibres through an optical microscope ($\times 50$ magnification) and two typical scan areas, in which $2 \times 2 \mu\text{m}^2$ AFM topography (b) and adhesive force (c) images were acquired.

The surface roughness determined from acquired topography images of untreated fibres, of fibres after hot water extraction (HWE), hot water extraction and biopulping (HWE & BP) and subsequent sulphite pulping of all three pre-treated fibre samples is displayed in Fig. 2(a)–(d). All four species show an average surface roughness of about 20 nm, with broad error bars, irrespective of the type of pre-treatment. Sulphite pulping increases the average surface roughness to about 30 nm with an even larger distribution of values.

Figure 3(a)–(d) shows, for the four observed species, the surface polarity of untreated fibres, of fibres after HWE, HWE & BP and subsequent sulphite pulping of all three pre-treated fibre samples. For *A. mearnsii* [Fig. 3(a)] and *E. grandis* [Fig. 3(b)], the surface polarity is increased by HWE and further increased by HWE & BP. For *A. mearnsii* the average polarity increases by about 50% after HWE and by about 250% after HWE & BP in relation to the untreated sample. For *E. grandis* the average polarity increases by about 45% after HWE and by about 55% after HWE & BP.

Subsequent sulphite pulping further changes the surface polarity. In the case of *E. grandis* the average polarity of the pulped fibres lies about 30% below the unpulped fibres (33% lower for the untreated fibres, 24% lower for the HWE fibres and 36% lower for the HWE & BP fibres). In the case of *A. mearnsii* the average polarity of the untreated fibres remains the same after pulping; it increases after HWE by about 45% and decreases by about 55% after HWE & BP. The surface polarity is increased by the pre-treatments in both cases. Subsequent sulphite pulping increased the surface polarity, compared with untreated samples, but the measured values were lower compared with the pre-treated samples. This similar trend can explain why these two species pulp well together and produce a pulp of comparable yield. The results also indicate that HWE, as a pre-treatment, is sufficient, and that a combination of HWE

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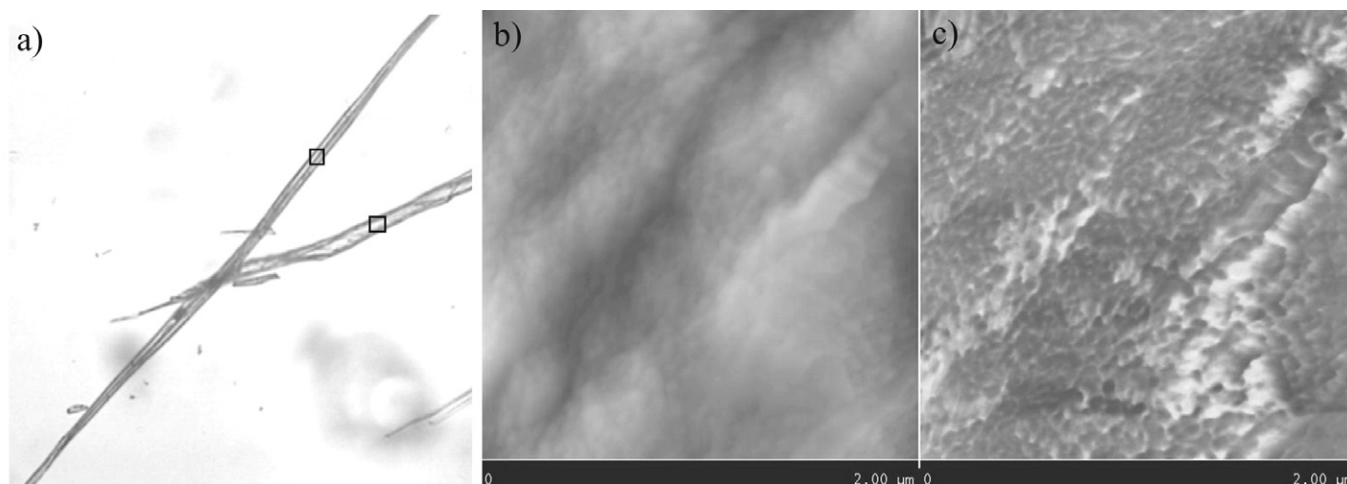


Fig. 1. (a) Fibres from *Acacia mearnsii* with an indication of possible scan areas for AFM analysis. A typical (b) topography and (c) adhesive force image.

& BP has no advantages for subsequent sulphite pulping. The surface polarity of *E. dunnii* [Fig. 3(c)] and *E. macarthurii* [Fig. 3(d)], on the other hand, differs visibly from that of *A. mearnsii* and *E. grandis*. The polarity on untreated fibres from *E. dunnii* is about three times higher than on fibres from *A. mearnsii* and *E. grandis*. The polarity on fibres from *E. macarthurii* is about 50% higher.

Unlike *A. mearnsii* and *E. grandis*, the surface polarity decreases for both species

after pre-treatment. The polarity of *E. dunnii* fibres decreases by about 10% after HWE and by about 55% after HWE & BP. The polarity of *E. macarthurii* fibres decreases by about 60% after HWE and only by about 25% after HWE & BP.

Compared to *A. mearnsii* and *E. grandis*, the polarity of *E. dunnii* fibres is much higher after HWE and the polarity of *E. macarthurii* fibres is much lower. After HWE & BP the polarity of fibres from *E. dunnii* and *E. macarthurii* is comparable,

but lower than on fibres from *A. mearnsii* and *E. grandis*.

The surface polarity of untreated fibres from *E. dunnii* and *E. macarthurii* is reduced by sulphite pulping but remains higher than for *A. mearnsii* and *E. grandis*. Pulping after HWE decreases the polarity on *E. dunnii* fibres by about 30% and raises it on *E. macarthurii* by about 60%, which makes their surface polarity values comparable to *A. mearnsii* and *E. grandis*. Pulping after HWE & BP does not change

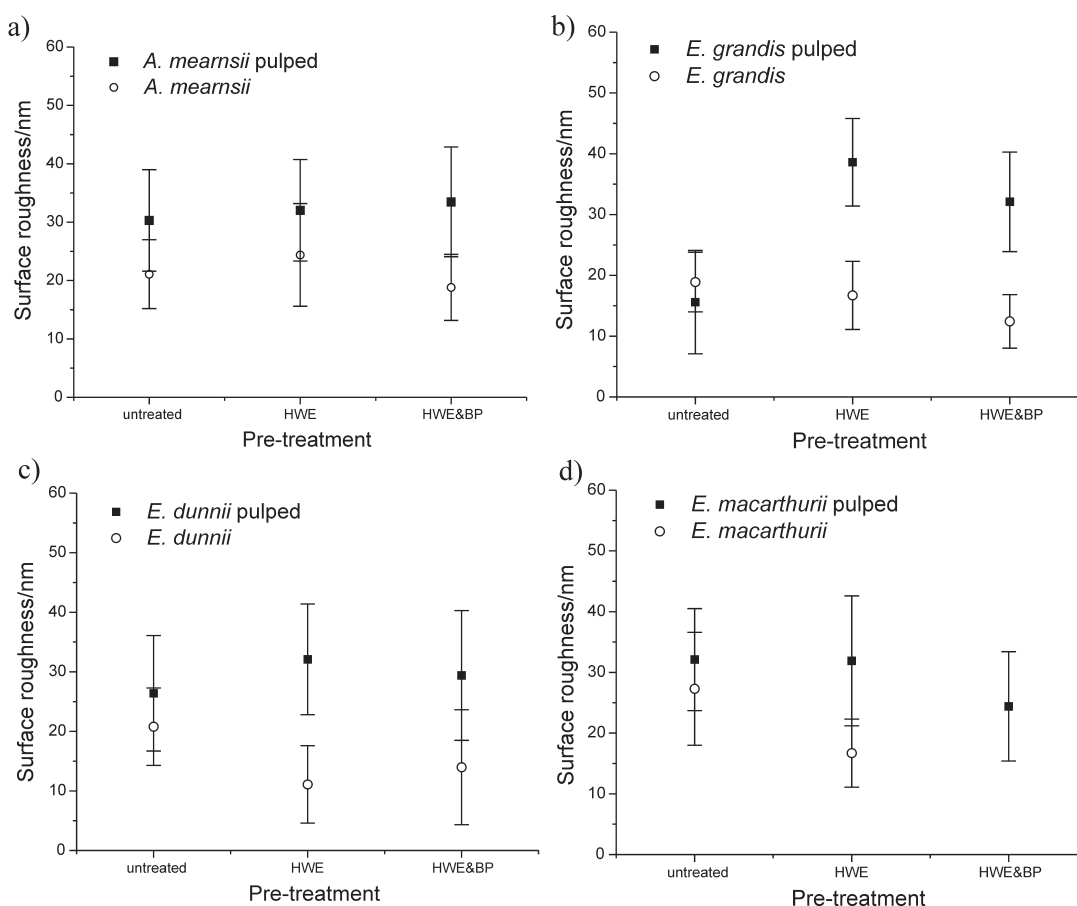


Fig. 2. Average surface roughness for (a) *Acacia mearnsii*, (b) *Eucalyptus grandis*, (c) *E. dunnii* and (d) *E. macarthurii*. The values determined on pulped fibres are represented by a filled square.

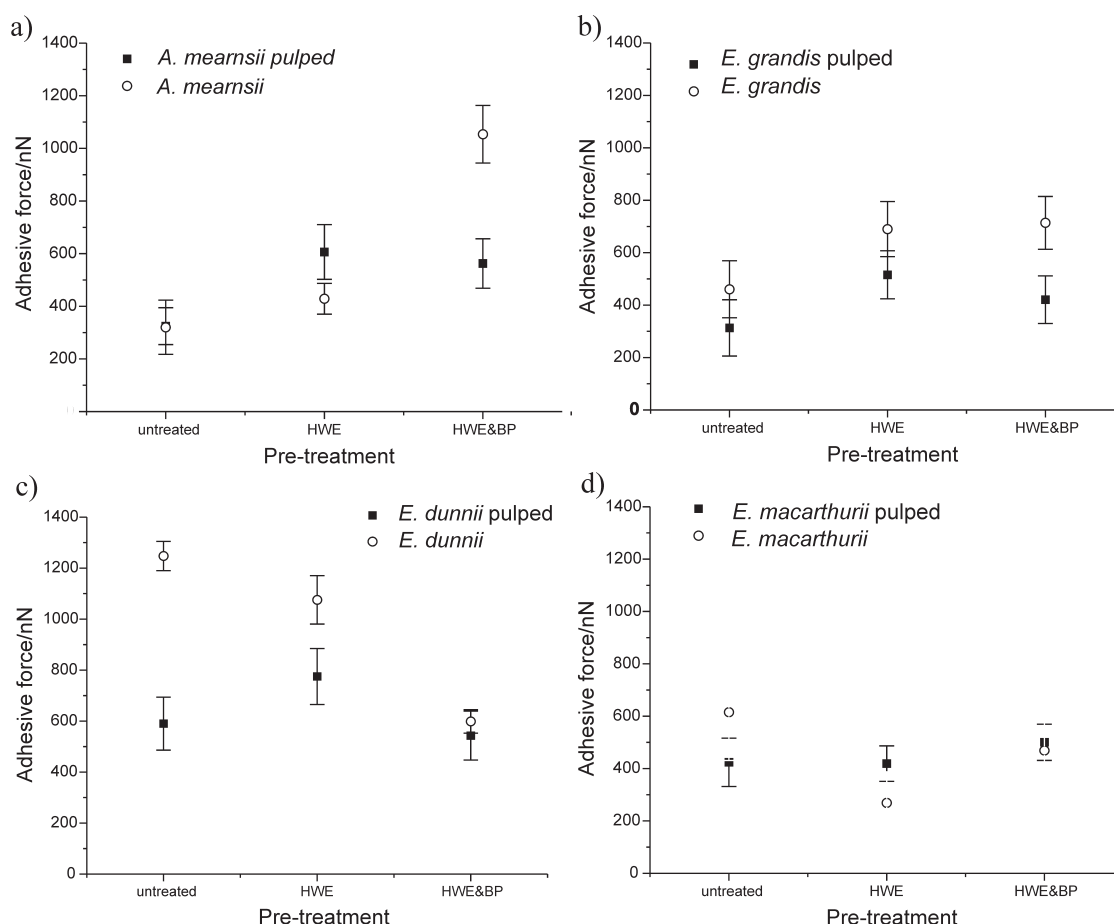


Fig. 3. Adhesive force determined on fibres of (a) *Acacia mearnsii*, (b) *Eucalyptus grandis*, (c) *E. dunnii* and (d) *E. macarthurii*. The values determined on pulped fibres are represented by a filled square.

the surface polarity significantly for fibres from *E. dunnii* and *E. macarthurii*, resulting in a similar surface polarity as obtained on fibres from *A. mearnsii* and *E. grandis* with the same treatment.

The AFM measurements show a clearly visible change in surface polarity after pre-treatment of the fibres. Pulping changed the surface polarity further. A clear difference between the four wood species is evident and the same treatment leads to different surface polarities on fibres from different species.

Conclusions

Topographical images show that the surface morphology—that is, the surface roughness—of the fibres does not vary greatly with wood species or different pre-treatments. Magnesium bisulphite pulping increases the surface roughness on fibres from all four species similarly, independent of the pre-treatment. The surface morphology of the fibres does not therefore account for different pulp qualities.

The surface polarity of the pulp fibres, which influences pulp quality greatly, shows significant differences between the four wood species, which can explain dif-

ferences in pulp quality. Whereas *A. mearnsii* and *E. grandis* show similar trends and comparable values, *E. dunnii* and *E. macarthurii* deviate to higher and lower values, respectively. Various pre-treatments do not have the same effect on the different wood species. We have not yet determined whether a higher or lower surface polarity results in a better pulp quality, but it can be assumed that similar surface properties of the fibres would be preferable in a pulpwood mix. If a blend of pulpwood is used, each species should therefore be pre-treated in a different way, to obtain fibres with similar surface properties for further processing, such as pulping, thereby enhancing the pulp quality.

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Appendix

Experimental

Wood from four species (*A. mearnsii*, *E. grandis*, *E. dunni* and *E. macarthurii*) was chipped using a Wigger pilot size machine, with four blades adjusted to produce approximately 20-mm-long woodchips. Those with a thickness range of 6–8 mm were used for the experiments and received the following pre-treatments: no treatment (control material); hot water extraction for one hour at 140°C; hot water extraction for one hour at 140°C with subsequent biopulping. These three different batches were then pulped with magnesium

sulphite in a laboratory-scale digester, as described below. The method was intended to emulate the pulping process conditions used by the industries that provided the samples for this project.

Biopulping

Biopulping using co-cultures of *Pycnoporus sanguineus* and *Aspergillus flavipes* was carried out, to loosen the wood structure and facilitate lignin removal in the subsequent chemical pulping process. *P. sanguineus* is a lignin-digesting fungus, whereas *A. flavipes* is known to use readily-available sugars, and does not alter the wood structure extensively. Cultures of *A. flavipes* and *P. sanguineus* were inoculated on one kilogram of wood chips, which were placed on a grid, 5 cm from the bottom of a closed, cylindrical, plastic bio-reactor. The bio-reactor was incubated for 14 days at 30°C and aerated from below the grid with 10 l/min sterile, moist air, blown through a water trap. The chips were then harvested.

Magnesium bisulphite pulping

The chips were impregnated at 100°C for 2 hours prior to pulping and subsequently pulped in micro-bombs accommodating 80 g of oven-dry (dried at 103°C for 24 hours) chips for 12 hours at 140°C with magnesium bisulphite (bisulphite pulping) at a sulphite concentration of 5%. The filled micro-bombs were then placed in a 15-litre digester and covered with water. The temperature of the water was kept constant by a thermostat.

Fibre preparation

Samples from untreated, extracted and

biopulped wood were separated into single fibres by mild maceration in Jeffery's solution.¹⁶ Fibres were kept in distilled water at 4°C prior to AFM analysis.

Atomic force microscopy

Single fibres were spread from a water suspension onto a glass slide and left to dry for 12 hours. The adhesion due to capillary forces between the two substrates was sufficient to keep the fibres in position for AFM analysis. Images were acquired with the fast scan axis parallel to the longitudinal fibre axis, in order to minimize shear forces.

Images ($2 \times 2 \mu\text{m}^2$) were acquired with a multimode AFM combined with a Witec DPFM controller. This allows simultaneous acquisition of a surface (topographical) image and an image displaying the adhesive force acting between the tip and the sample. A silicon tip ($k = 2.8 \text{ N/m}$, from Nanosensors) was used for these experiments. The adhesive force acting between sample and tip is thus a measure of the polarity of the sample. A higher adhesive force translates directly to a higher surface polarity, as has been detailed elsewhere.^{17,18}

The average polarity of a single fibre was determined from one adhesion image, which consists of 65 536 (256×256) single measurements in the observed area. This was done on five different fibres for each species, resulting in one average value of the polarity, with a standard deviation. An average surface roughness value was determined from the topography images by measuring the deviation from the average recorded height for five fibres of each species and treatment.