

The optical design and performance of a concentrator photovoltaic module

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Abstract

Concentration photovoltaic (CPV) modules promise a more efficient, higher power output than traditional photovoltaic modules. This is achieved by concentrating sunlight onto a small 1 cm² concentrator triple-junction (CTJ) InGaP/InGaAs/Ge cell by using high quality precision optics. In order to achieve high energy performance and reliability, well thought-out design decisions must be made in the development of a CPV module. This paper investigates the design of two CPV modules (Module I and II), which are based on the Sandia III Baseline Fresnel module. The investigation concentrated on the effect of the optimization of the optical design on the electrical performance characteristics of CTJ cells with good thermal dissipation. The best performance achieved by Module I was at 336 times operational concentration (X_o), which produced a P_{max} of 10.29 W per cell, with cell and module efficiencies of 39% and 24%, respectively. In the development of the second module (Module II) pre-deployment criteria such as the CTJ cell and system components characteristics was used to eliminate faulty components from the system what was observed in Module I. Cell units that were optimized in Module II showed no form of degradation in their Current-Voltage (I-V) characteristics. The cell unit operating under optical misalignment showed a progressive degradation with long term operation in the field.

Keywords: concentrator photovoltaics, concentrated triple junction cells, efficiency, degradation.

1. Introduction

Concentrator photovoltaic (CPV) systems offer a cost effective alternative to flat plate photovoltaics (PV) to address the power challenge faced by nations (Hegedus & Luque, 2002; Cotal *et al.*, 2009; Kost *et al.*, 2014).. A report by IMS Research states that advances in CPV technology could drive down costs by 16% annually, which will create an increase in installations globally from 2012's cumulative total of around 160 MW to 3 GW by 2016. Based on these figures, a projection of 0.14US\$/kWh for 2015 was made (Kost *et al.*, 2014). This may be a cost effective technology to deploy to meet the 3 725 MW goal as set in the Integrated Resource Plan (IRP) (Chong & Siav, 2008).

This is achieved by replacing the standard flat-plate PV silicon cells with smaller, highly efficient III-V multi-junction cells (MJC) (Hegedus & Luque, 2002). The remainder of the module comprises of relatively cheap optical elements such as lenses and mirrors, which collect, concentrate and evenly distribute the direct incident solar flux onto the CTJ cell. These CPV systems are present today in South Africa and are operational at Touwsrivier and showcased at Megawatt Park by Soitec Solar. As from 25 March 2014, 22 MW of the planned 44 MW has been installed and operational at Touwsrivier (Chong & Siav, 2008).

This paper addresses some crucial design considerations needed to manufacture an operational, field-ready CPV module. The first module (Module I) was based on the Sandia III Baseline Fresnel module design (Hegedus & Luque, 2002), which utilizes a Fresnel lens as the primary concentrating optical element to concentrate incident light and a truncated reflector lens as the secondary optical element to distribute the concentrated light evenly

onto a concentrator triple-junction (CTJ) InGaP/InGaAs/Ge cell. Performance parameters were measured, and the findings obtained from Module I were used as an evolutionary step to improve the design of Module II. Module II was a new design using separate cell units, which were interconnected to form the module. This design facilitated experimentation and easy unit replacement, without decommissioning the entire module. The Module cell units that were tested under optimal design conditions showed no form of degradation after 228 sun-hours of operation under concentration, while degradation was seen in non-optimised units.

2. Theory

2.1. Concentrating sunlight

Concentration factor

In the CPV systems that were used in this study, parallel light rays from the direct normal solar irradiance (DNI) that are incident onto a primary optical element are concentrated on a secondary optical element. The secondary element distributes the intensity and spectral content of the concentrated light homogeneously across the area of the CPV receiver (CTJ) as illustrated in Figure 1.

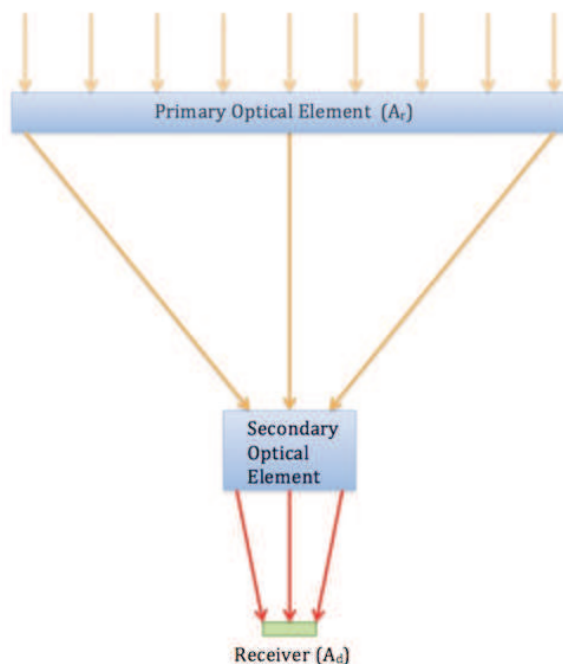


Figure 1: Schematic illustration showing the basic operation of a CPV module

The increased photon flux on the CTJ results in increased photocurrent density and hence, will lead to an increased power output from the CTJ (Kost *et al.*, 2014; Chong & Siaw, 2008; Rumyantsev *et al.*, 1997).

CPV systems are classified according to concentration ratio. The geometric concentration ratio (X_g) that is sometimes used is defined as:

$$X_g = \frac{A_r}{A_d} \quad (1)$$

Where A_r is the primary lens area and A_d is the MJC cell aperture area. This does not account for any optical, thermal and electrical losses. In this work we used the operational concentration (X_o), which takes the optical losses into account. X_o is the ratio of the concentrated irradiance in the device plane after optical losses (I_{r_x}) and the DNI non-concentrated irradiance (I_{r_1}) incident on the primary lens.

X_o is defined as:

$$X_o = \frac{I_{r_x}}{I_{r_1}} \quad (2)$$

Assuming that there is a linear relationship between the irradiance (I_r) and short circuit current of the CTJ cell (I_{sc}) under un-concentrated (I_{r_1}) as well as concentrated irradiance (I_{r_x}) Rumyantsev *et al.*, 1997):

$$I_r = F \cdot I_{sc} \quad (3)$$

Where the factor F relates the short circuit current (I_{sc1}) to irradiance. Using the linear relationship expressed in Equation 3, the expression for X_o in terms of the concentrated short circuit current (I_{scx}) as seen in Equation 2 may be rewritten as:

$$X_o = \frac{I_{scx}}{I_{sc1}} \quad (4)$$

Equation 4 thus gives an operational concentration factor that takes into account optical and electrical interactions, misalignments and optical performance acting on the CTJ cell.

2.2. Short circuit current density

The short circuit current density J_{sc} produced by a CTJ cell is more complex than that from a single-junction cell as the sub-cells are series-connected. For a single cell, the current density is defined in Equation 5 as:

$$J_{sc} = \int S(\lambda) \cdot \Phi_{inc}(\lambda) d\lambda \quad (5)$$

where S is the spectral response and Φ_{inc} is the incident concentrated solar spectrum (Hegedus & Luque, 2002; Kost *et al.*, 2014; Kinsey & Edmondson, 2009).

Since the device is series-connected, the overall current generation from the device will be limited to the lowest current generator. Equation 6 shows the current density generated from the CTJ cell under concentration (Hegedus & Luque, 2002):

$$J_{scx} = \text{Min}[\int S(\lambda) \cdot \Phi_{inc}(\lambda) d\lambda] \quad (6)$$

2.3. Open circuit voltage

The V_{oc} produced by a CTJ cell is the sum of the V_{oc} contribution for each sub-cell given in Equation 7 (Lorenzo, 1994):

$$V_{ocx} = \sum V_{oci} \quad (7)$$

where V_{ocx} is the open circuit voltage of the CTJ cell and V_{oci} is the individual V_{oc} of each sub-cell (Hegedus & Luque, 2002). The V_{oc} for an individual sub-cell is:

$$V_{oci} = \frac{nkT}{q} \ln\left(\frac{I_{scx}}{I_0}\right) \quad (8)$$

where k is Boltzmann's constant, T the temperature of the CTJ cell, q the elemental charge of an electron, n is the ideality factor and I_0 the saturation current for the semiconductor material. Since the same current passes through the sub-cell, each sub-cell will have the same concentration factor. Therefore, the most basic expression for the V_{ocx} for the CTJ device can be written as (Hegedus & Luque, 2002; Cotal *et al.*, 2009):

$$V_{ocx} = V_{oc1} + \frac{nkT}{q} \ln(X_0) \quad (9)$$

where V_{oc1} is the V_{oc} of the CTJ cell at one-sun concentration and X_0 is the operational concentration.

2.4. Power, fill factor and efficiency

Defining the power and efficiency is important as these features act as a tool to identify the performance of an H-CPV module.

2.4.1 Efficiency

The efficiency of a CTJ cell and HCPV module can be defined as:

- cell efficiency (η_c)

$$\eta_c = \frac{P_{out}}{P_{in}} \times 100 = \frac{V_{c(max)} \cdot I_{c(max)}}{X_0 \cdot I_{rd} \cdot A} \times 100 \quad (12)$$

where I_{rd} is the direct normal irradiance and A is the area of the cell (Hegedus & Luque, 2002; Cotal *et al.*, 2009).

- module efficiency (η_m).

$$\eta_m = \frac{P_{out}}{P_{in}} \times 100 = \frac{V_{m(max)} \cdot I_{m(max)}}{I_{rd} \cdot A_m} \times 100 \quad (13)$$

where I_{rd} is the direct normal irradiance and A_m is the area of the module (Ventre & Messenger, 2005; Vorster, 2001).

2.5. Sun-hours

The number of peak sun-hours is numerically identical to the average daily solar insolation for

the location. Hence, the number of sun-hours available to a PV system is defined as the ratio of the total energy available for the monitoring period (typically a day) to $1 \text{ kW}\cdot\text{m}^{-2}$ as shown in Equation 14:

$$\text{Sunhours} = \sum_1^n t \times \frac{(I_{r_n} + I_{r_{n+1}})}{2 \times 1 \text{ kW}\cdot\text{m}^{-2}} \quad (14)$$

where I_{r_n} and $I_{r_{n+1}}$ are the consecutive irradiance measurements for the monitoring period and t is the measurement time interval, measured in hours (Hegedus & Luque, 2002; Lorenzo, 1994).

2.6. CPV optical systems

One of the most important parts of the operation of CPV systems is the optical configuration and the precision and quality of the optical elements (Hegedus & Luque, 2002;; Rumyantsev *et al.*, 1997; Schultz *et al.*, 2011; Xie *et al.*, 2011). To achieve maximum energy yield, the optical elements need to transmit (in the case of refractive optics) or reflect (in the case of reflective optics) as much sunlight as possible in the wavelength range that is influenced by the quantum efficiency of the CTJ cell.

2.6.1. Primary Fresnel optics

A Fresnel lens is a light, thin, relatively flat lens used to concentrate incident sunlight by making use of concentric reflective or refractive facets known as Fresnel zones (Hegedus & Luque, 2002; Kwangsun Ryu (2006); Leutz & Rhodes, 2001). Refractive Fresnel lenses are usually made out of an acrylic, Poly(methyl methacrylate) (PMMA) or polycarbonate materials and are manufactured by compression moulding (Leutz & Rhodes, 2001). This allows for the manufacturing of single and parquet lenses in any shape or size.

2.6.2. Secondary optics

The main function of the secondary optical elements is to increase the acceptance angle to capture more concentrated and stray light from the primary optical element and to distribute the concentrated solar flux uniformly across the device's surface. Reflective secondary elements utilise mirrors in the form of highly reflective aluminium sheeting (Alanod material properties) with reflectance of 95% to reflect the concentrated incident solar light towards the cell's surface. Refractive secondary elements utilise specially shaped refractive material that refracts the light onto the cell's surface. The refractive secondary element is usually in optical contact with the cell's surface in order to transfer as much light as possible to the cell, reducing any loss that would result from spillage from the sides of the interface.

2.7. Multi-junction cells

Multi-junction cells offer a better absorption of photon energy from a wider spectral range than conventional PV cells do (Hegedus & Luque, 2002; Rumyantsev *et al.*, 1997). The use of doped silicon as a semiconductor material only utilises a small fraction of the solar spectrum limited by the band gap of the material. To increase the performance and power output of a CPV cell, a multi-junction device is created to allow for more absorption from the solar spectrum. This is achieved by creating a device structure, which utilises vertically stacked multiple sub-cells connected in series (Vincenzo Fracastoro *et al.*, (2009)). The sub-cells are made from materials that have quantum efficiency profiles that span the solar spectrum range from 300 nm to 1800 nm. This allows for a much larger portion of the solar spectrum to be absorbed, resulting in a higher performance (Hegedus & Luque, 2002; (Hegedus & Luque, 2002; Vincenzo Fracastoro *et al.*, (2009); Ventre & Messenger, 2005)). Figure 2 shows the schematic of three material layers and their relative band gap energies in the multi-junction cell used in the study.

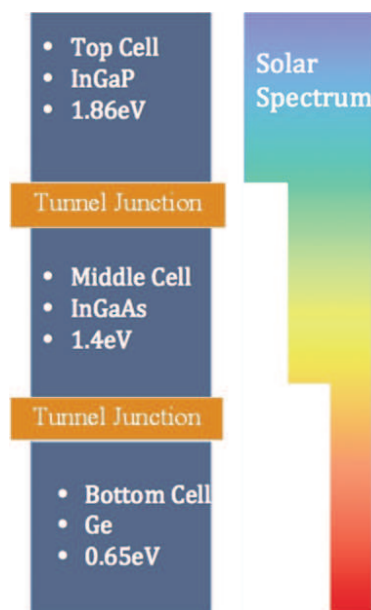


Figure 2: Schematic representation of the band gap energies of the materials used in a CTJ device

The cell assembly used in this study consists of a 1 cm² triple-junction InGaP/InGaAs/Ge semiconductor material, two bypass diodes and connection terminals mounted on a 6.78 cm² gold and ceramic base (Emcore datasheet). The InGaP/InGaAs/Ge active layers are monolithically integrated and lattice matched to the Ge substrate. The 3 p-n junctions are connected in series via tunnel junctions (Hegedus & Luque, 2002). Figure 3 shows a schematic diagram of the CTJ cell assembly used in the study.

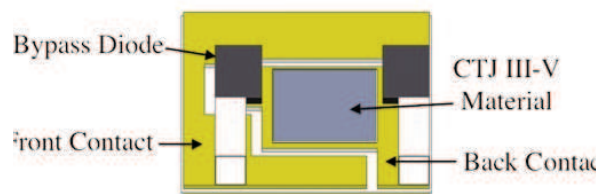


Figure 3: The schematic drawing of the CTJ receiver assembly cell used in the development of the prototype modules

Source: Vincenzo Fracastoro *et al.* (2009)

The CTJ cell consists of 3 p-n junctions with spectral responses ranging from 300 nm – 1800 nm. Bypass diodes allow for current to bypass the cell in the case of cell mismatch occurring in a CPV module.

3. CPV module design

An initial design was used to construct a prototype (Module I) and it was fully characterized with respect to the optics and electrical performance. The results obtained in this investigation were used to improve on the design of a second prototype (Module II), which was then constructed and evaluated.

3.1. Module I

Figure 4 shows (a) the schematic and (b) photograph of the experimental CPV module (Module I) developed in the study. As illustrated in Figure 4, the physical structure of the experimental CPV module was based on the Sandia III Baseline Fresnel Module (Xie *et al.*, 2011) because of its simplistic and compact design. The main structure of the experimental CPV module was made from aluminium, which supports a 2x4 Fresnel lens parquet array and 8 assembled CTJ cells attached to secondaries and heatsinks. Concentrating sunlight onto an area using a Fresnel lens without incorporating some form of secondary optical element will result in the formation of a non-uniform illumination intensity distribution across the CTJ's cell surface. This could result in the formation of hot spots, which may lead to low power production, cell damage and premature failure of the cell (Hegedus & Luque, 2002; Kwangsun *et al.*, 2006; Leutz & Rhodes, 2001).

A truncated pyramid reflective secondary optical element was used for Module I. The secondary was constructed out of 4 pieces of highly polished mirrored aluminium sheeting (Alanod 95% (Leutz & Rhodes, 2001). forming the sides of the truncated pyramid with a square base. To determine the secondary element's dimensions, the focal length of the Fresnel lens and the general shape of the reflective secondary must be considered. The dimensions and angles for the reflective secondary were determined by using a ray-tracing program (IME

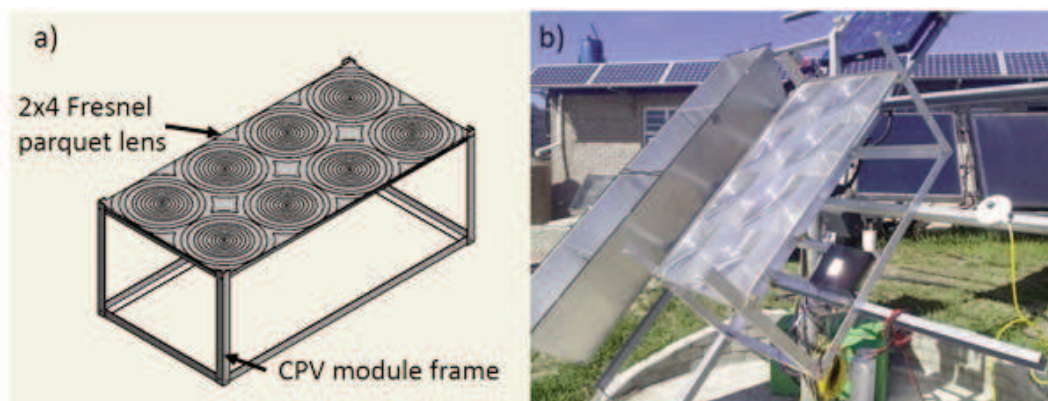


Figure 4: (a) A schematic and (b) photograph of the experimental Module I developed in the study

Raytrace software). A schematic diagram of the reflective truncated secondary used in Module I is shown in Figure 5.

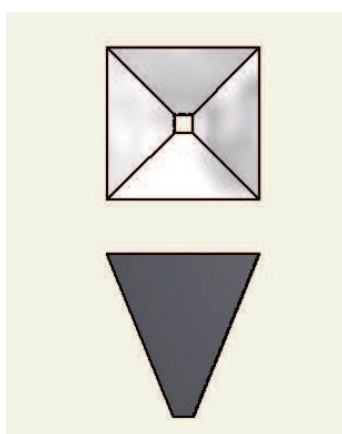


Figure 5: Schematic drawing of the reflective truncated secondary used in Module I

Using ray-tracing, a distance of 23.4 cm was found to be the optimal distance that allowed a 1 cm² area of the CTJ cell to be illuminated, while at the same time, showing minimal effect from lens aberrations.

3.2. Module II

To reduce the shortcomings observed in Module I, a new experimental CPV module (Module II) was designed. The new modular design comprised of a unit that contained a Fresnel lens, refractive secondary, heatsink and CTJ cell. These individual units were designed to eliminate the need to disassemble the whole module in the case of a single cell failure and to facilitate experimentation. Additionally, the size of the module is not restricted to the number of Fresnel lenses that are available in the parquet array.

Figure 6 shows the schematic diagram of each cell unit. The cell unit comprised of a single PMMA Fresnel lens, which acts as the primary optical element.

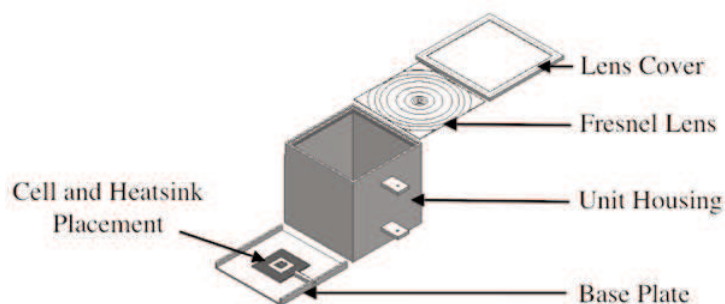


Figure 6: The schematic diagrams of a cell unit used in Module II

The use of a single lens reduced the effects of lens warp and deformation experienced by a larger parquet lens due to wind jarring and tracker movement (Leutz & Rhodes, 2001). Additionally, this is an easier and cheaper way to replace a single lens than a parquet lens, if damaged.

The box shaped housing of each unit was made from 0.6 mm galvanized steel that was folded to form a box. The box isolated the internal components of the CPV module from the environment. It also acted as a rigid platform for the mounting of the Fresnel lens and base plate. The housing has fixtures on the side of the box to allow for mounting to the module frame. A heatsink and the CTJ cell with refractive secondary are attached to the baseplate as shown in Figure 6.

Figure 7 shows a schematic drawing of the refractive secondary lens used in Module II. The lens consists of a piece of moulded glass, which is circular in shape with an optical aperture of 8.85 cm². The circular aperture is shaped down along the sides to form a tapered square with a cell aperture area of 1 cm² at the base. The refractive secondary is optically coupled to the cell, eliminating soiling of the cell from the environment and reducing the amount of maintenance needed. Figure 8 shows the schematic diagram of the improved CPV module, which comprised of an assembly of 8 of the cell units attached to a support frame.

The cell units were connected electrically in



Figure 7: Schematic diagram of the moulded refractive secondary

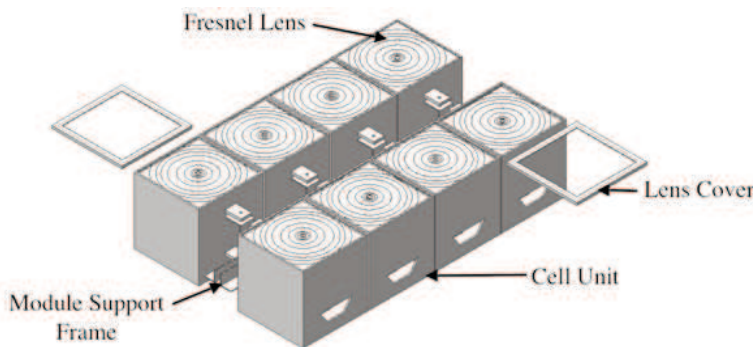


Figure 8: The schematic diagram of the improved CPV module (Module II) with its individual cell units

series for the time of operation. Table 1 shows the summary of the components and operational concentration factors for the two prototype modules.

4. Experimental procedure

4.1. Module I

On the completion of the design and fabrication of Module I, the electrical characteristics of the CTJ cells were determined, this included:

- An investigation of the effect of the variation in concentration on the performance of power conducted on a cell level. This was achieved by the variation of the Fresnel lens's focal length relative to the cell and obtaining corresponding I-V curves. The information extracted from the I-V measurements provided the current, power and efficiency of the CTJ cell. Plotting the concentration factor as defined in Equation 4 versus

efficiency, the effect of concentration could be identified.

- An investigation of the effect of optical misalignment on the performance of an individual CTJ cell and a series connected 2 cell module. The investigation included the comparison of I-V measurements of an optically aligned cell unit to a cell unit where the reflective secondary was purposely misaligned. I-V measurements of a series-connected optically aligned cell units were compared to the later configuration where one of the cell unit's reflective secondary was purposely misaligned; and
- Long-term monitoring for individual CTJ cells. The monitoring included the comparison of I-V measurements taken weekly for 2 month period.

4.2. Module II

Based on the outcomes and shortfalls experienced in Module I, Module II was designed to improve the performance of CTJ cells under operation. The experiment performed with Module II included long-term monitoring of different cell units within Module II, operating under 2 specific optical conditions (modes). These are:

- An optimal configuration of the optics where the cell unit is optically aligned for optimal performance from the cell unit. This was conducted under operation with sufficient thermal management; and
- An intentional optical misalignment of both the primary and secondary optics of the cell unit. This was conducted under operation with sufficient thermal management.

I-V measurements of each cell unit were taken at periodic intervals of approximately 30 sun-hours for a duration of two and a half months with a total operation of 228 sun-hours. I-V measurements were normalized with respect to the short circuit current and open circuit voltage. This allowed for a visual representation of the decrease in performance (if any) of the cell unit over time.

5. Results

5.1. Module I

i) The effect of concentration

The results that follow show the effect of solar concentration on the performance of a CTJ cell. In

Table 1: A summary of the components and operational concentration factors for Module I and II

Parameter	Module I	Module II
Maximum X_o	336	225
Primary Optical Element	3M Fresnel Lens in a 2x4 parquet array	Basic PMMA single Fresnel lens
Secondary Optical Element	Reflective, aluminium, truncated pyramid	Refractive, low iron glass, moulded pyramid
CTJ Receiver	Emcore CTJ cell (InGaP/InGaAs/Ge)	Emcore CTJ cell (InGaP/InGaAs/Ge)

Figures 9 and 10, the one-sun and 336 X_o I-V characteristic curves for a CTJ cell are shown.

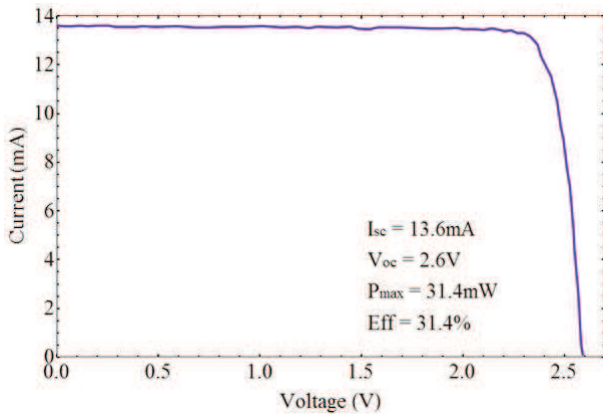


Figure 9: The normalized I-V curve with respect to irradiance and temperature of a CTJ cell at 1 X_o concentrations

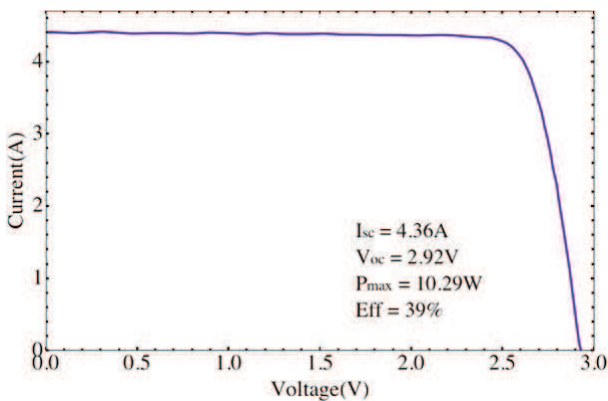


Figure 10: I-V curve of an operational CTJ cell at 336 X_o concentrations

The performance parameters at one-sun and under concentration, together with those at 124 X_o , are listed in Table 2.

Table 2: The effect of the increase operational concentration on I-V parameters of a CTJ cell

	1 X_o concentration	124 X_o concentration	336 X_o concentration
Efficiency	31.4%	37.7%	39%
V_{oc}	2.58V	2.76V	2.92 V
I_{sc}	13.85mA	1.612A	4.36A
Power	31.4mW	3.62W	10.29W

Under concentration, as observed in Figures 9 and 10, the I_{sc} is increased by a factor of 336 X_o and the V_{oc} is increased from 2.58 V to 2.92 V. The increase in I_{sc} is due to the increase in incident irradiance on the 1 cm^2 CTJ device resulting from the concentration of sunlight by the optics. This is evident from Equation 5 as the I_{sc} and Φ_{inc} are directly related. Since the I_{sc} is directly proportional to the concentrated incident irradiance, it will increase lin-

early with concentration (Hegedus. & Luque, 2002; Cotal *et al.*, 2009; Chong & Siaw, 2008). The logarithmic increase observed in the V_{oc} is due the increased in I_{sc} with increasing irradiance (Cotal *et al.*, 2009; Kinsey *et al.*, 2009). The V_{oc} increases slowly (logarithmically) with increasing photo-current if dark current remains constant at the cell operating temperature. Hence, a CTJ cell at a concentration of 336 X_o will see an increase in V_{oc} of tens of kT/q at a constant operating temperature (refer Equation 9).

Hence, the quality of the optics to concentrate sunlight will affect the increase in the I_{sc} and V_{oc} . For Module I, the results showed an increase in the power output from 31 mW to 10.29 W, 343 times greater than at one-sun. The efficiency increases from 31 % to 39 %. Figure 11 shows the CTJ cell's efficiency as a function of increasing concentration.

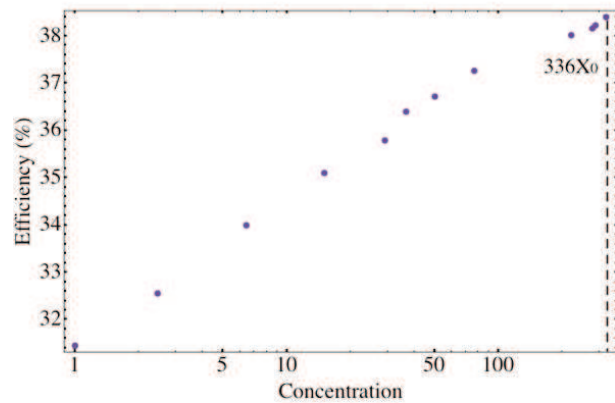


Figure 11: The increase in efficiency of a CTJ cell with the increase in concentration

From Figure 11, it is observed that the efficiency increases linearly with concentration. The increase in the efficiency is attributed to the combined effect of the increase in both the I_{sc} and V_{oc} due to concentration, with the latter being the primary contributor. From Equation 12, it can be approximated that the $I_{max} = X_o \cdot I_{sc}$. Substituting for I_{max} , one can readily see that the X_o cancel and the only contributing factor to the increase in efficiency is the V_{max} . As explained above, the V_{max} increases with the logarithmic increase in V_{oc} , due to the increase in I_{sc} with irradiance.

ii) Long-term measurements.

In order to assess the reliability and performance of Module I, the performance of single cells within the module were monitored over a 2 month period. Figure 12 shows the initial I-V characteristics, under concentration, of 2 individual cells in an optically aligned system before and after (shown with*) the 2-month operational period. Table 3 summarizes the parameters of the CTJ cells before and after an operational period.

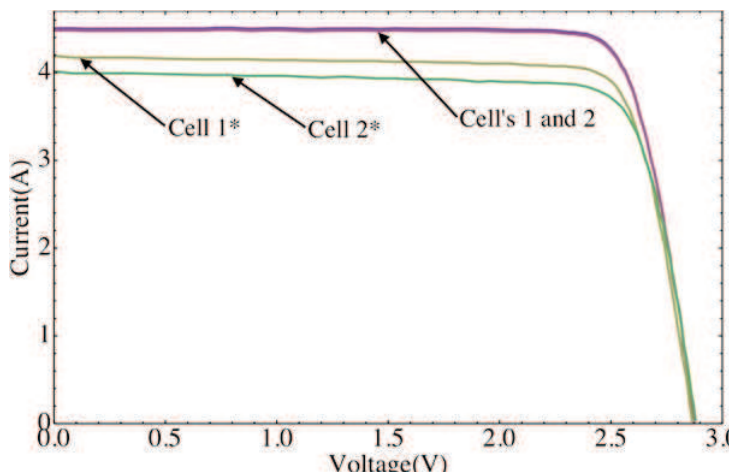


Figure 12: Graphs showing the CTJ cell I-V curves of Module I before and after a period of 2 months in operation

Table 3: The difference in the device parameters of 2 CTJ cells after 2 months of operation

Parameter	Before	After	Before	After
	Cell 1	Cell 1*	Cell 2	Cell 2*
Current (A)	4.43	4.21	4.43	4.05
Voltage (V)	2.82	2.92	2.82	2.88
Power (W)	10.02	9.10	10.02	8.98

As observed in Figure 12, the performance of cells 1 and 2 are identical at the start of the monitoring period. However, after 2 months of operation, there was a decrease in performance of both cells. The decrease observed in the performance parameters of both cells, I_{sc} and P_{max} , was attributed to possible soiling of the reflective secondary and/or cell damage. Upon removing the visible soiling from the reflective secondary and cell surfaces, the cause of the reduction of the performance parameters was established by comparing I-V characteristics measured at one-sun and at concentration before and

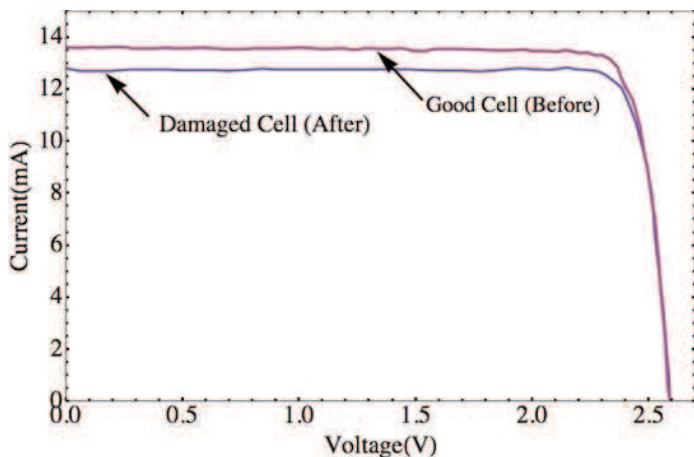


Figure 13: Graph showing the decrease in the I-V curve of cell 2 due to cell damage

after the monitoring period. Cell 1 showed no signs of any reduction in P_{max} , but cell 2 was reduced by 1.7 mW (6%) at one-sun. Figure 13 shows the I-V characteristics of cell 2 before and after the evaluation period.

The decrease in P_{max} observed for cell 1* as seen in Figure 12 must therefore be due to soiling of the optical system and cell itself. The Fresnel lens and the reflective secondary were, indeed, soiled, and the cell also had noticeable soiling. This leads to a decrease of almost 10% in power from the cell. Hence, it would be beneficial to the performance if one can eliminate the effect of soiling on the optics and cells. This will also contribute to low maintenance of the module.

The reduction in the performance parameters of cell 2 is due to the combination of soiling and noted cell damage. The cell damage may be due to defects induced by unintentional misalignment in the optical system. The effect of the misalignment will result in the formation of non-uniformities or a localized, high intensity region. This region will thus cause that part of the CTJ cell to operate 'harder' than the rest of the cell. Depending on the degree of misalignment, the concentrated beam may create hotspots which may result in damage of the cell. This misalignment may in turn cause current mismatch within the cell that may induce material damage.

iii) Optical misalignment

Figure 14 shows the effect of optical misalignment on the I-V characteristics and power production of a CTJ cell. The difference in the I-V curves results from a shift of the intensity distribution from being symmetrical to being less symmetrical across the cell (Vorster, 2001).

Figure 15 shows the illumination distribution across the cell for the a) aligned and b) misaligned optical configuration. Although the magnitude of the maximum relative intensities is very similar, the photo-generated current produced is much less when the intensity distribution is less uniform. It appears that a less symmetrical distribution causes the shunt slope of the I-V curve to increase.

Efficiencies of 36.8 % and 35.2 % were achieved for the aligned and misaligned secondary setup, respectively. The decrease in V_{oc} observed from the misaligned setup is due to the logarithmic dependence of the output voltage on the effective concentration as a function of the I_{sc} . Hence, due to misalignment, the overall photon flux onto the CTJ receiver is much less, resulting in a decreased I_{sc} and V_{oc} . This would lead to a much lower P_{max} and thus a reduced efficiency (Schultz *et al.*, 2011; Luque & Sala, 1998).

The above result is made even more apparent when compared to that of a two-cell test series connected module with bypass diodes. Figure 16 shows

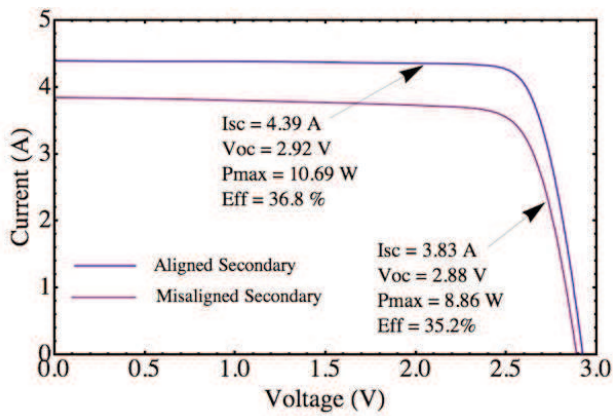


Figure 14: I-V characteristics of the effects of misalignment reflective secondary on a CTJ cell

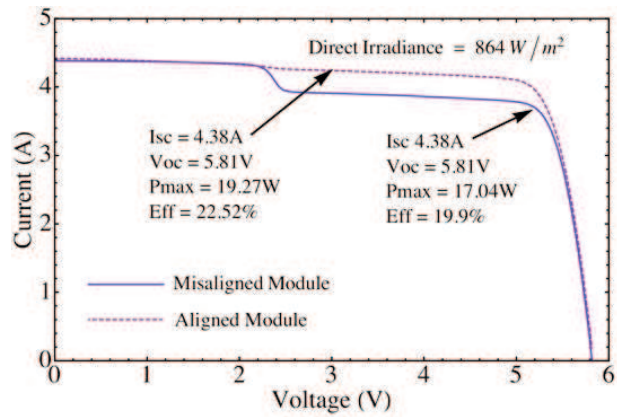


Figure 16: I-V characteristics of Module I showing the effect of misalignment on a 2-cell CPV module

the I-V characteristics of the test module under the best conditions and with intentional misalignment of one reflective secondary.

The effect of current bypassing the cell that produced the lowest short circuit current can be seen as a perturbation in the measured I-V curve indicated by the step. The current mismatch caused a 2.23 W loss, a 13.2 % decrease in the power production relative to the best-aligned module with no misalignment or mismatch. Although this decrease in performance in the 2 cell module does not appear to have a great effect to power production, on a larger modular scale, i.e. a 16 cell series connected module, optical misalignment may affect the performance greatly. Hence, the correlation between the optical alignment and performance of the cell shows that proper optical alignment is important for the optimal functioning of a CPV module.

5.2. Module II

To evaluate the performance of the improved CPV module, I-V characteristics before and after the 2.5 month operational period were compared with a

total operation period of 228 sun-hours. Since the performance of the cells within the module were obtained at different irradiance and concentration values, the I-V curves were normalized with respect to I_{sc} and V_{oc} (I/I_{sc} and $V/V_{oc} = 1$).

i) Optimal operation mode of cell unit

Figure 17 shows the normalized I-V characteristics of one cell being operated under optimal conditions before and after the operational period.

It is noticed from the normalized curves that there is little deviation in the shape of the I-V curves from 4 to 228 sun-hours. The small deviation observed from the curve at 4 sun-hours may be attributed to the influence of the optical system, such as soiling of the refractive secondary. Although the operational mode for this cell was to have an optimal optical configuration, the optics may not be optimal. There may be areas across the cell that have non-uniform illumination. This non-uniformity distribution of irradiance may cause the shunt slope of the I-V curve to increase due to the effect of localized photo-current mismatch which may

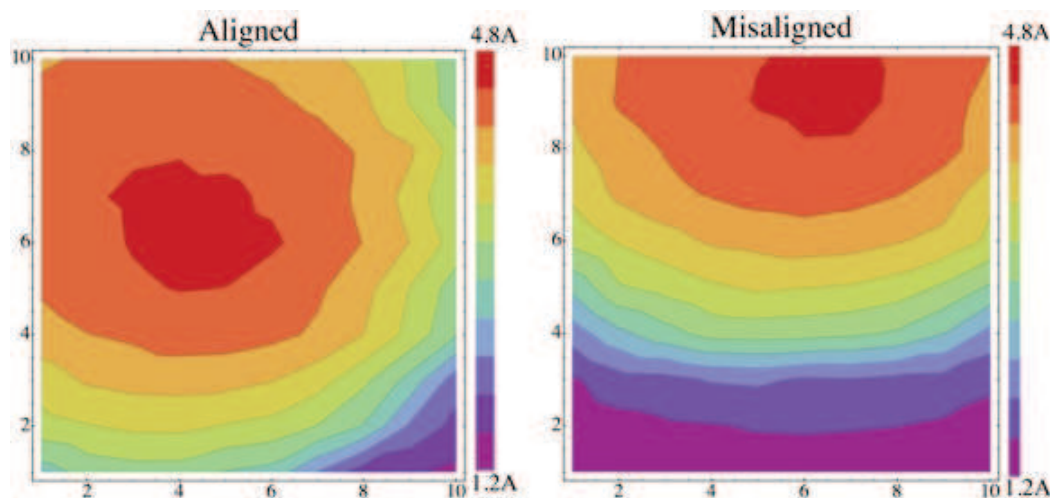


Figure 15: The illumination distribution across the cell for the a) aligned and b) misaligned optical configuration

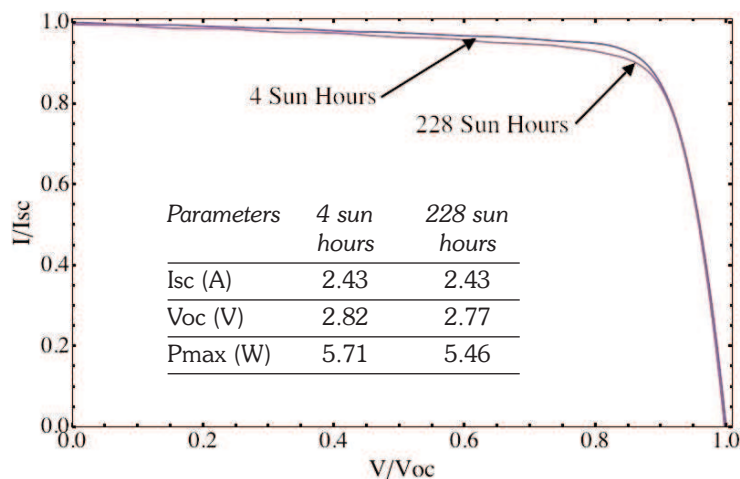


Figure 17: I-V characteristics for a CTJ cell at different sun hours for the optimal unit set up

promote degradation. The table within the graph indicated that there is a small change in the normalized I_{sc} (to 850 W.m^{-2} .) This small variation can also be attributed to the optical illumination pattern. As a result of this illumination pattern, certain areas within the CTJ cell may experience a form of cell damage/ or the start of defects within device to occur.

However, a combination of good thermal dissipation and optical alignment has given the best operational module (Vincenzo Fracastoro *et al.*, 2009).

ii) Optical misalignment operation mode of cell unit

Figure 18 shows the normalized I-V characteristics of the optically misaligned cell mode before and after the operational period.

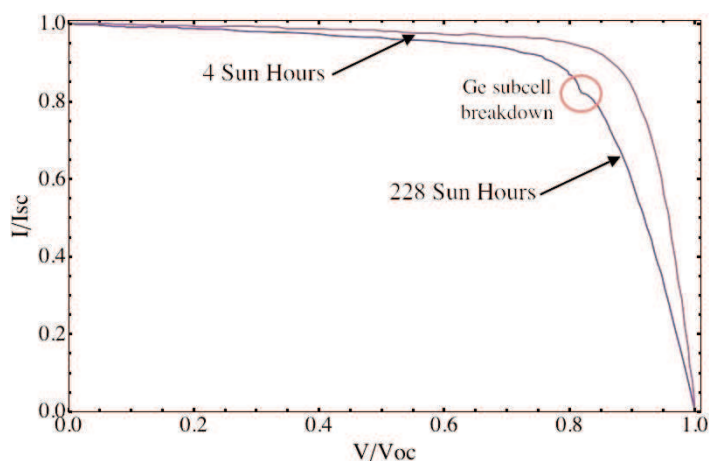


Figure 18: I-V characteristics for a CTJ cell at different sun hours for the optically misaligned unit set up

It is observed from Figure 18 that there is a difference in the shape of the final normalized I-V curve after 228 sun-hours when compared to the one after 4 sun-hours. The decrease in performance before and after the operation period for the mis-

aligned cell is summarized within Figure 18. The optical misalignment may cause the formation or enhancement of defects within the CTJ cell. These defects act as recombination sites that may reduce the current production of the CTJ cell. Coupled with the variation in illumination intensity across the cell surface, there will be a resulting decrease in the shunt resistance.

Additionally, there is a noticeable change in the I-V characteristics with shift of the 'knee' or maximum power point. This observed shift is attributed to a decrease in shunt resistance, possibly caused by induced defects in the CTJ cell resulting from the non-uniform intensity distribution. This decrease will reduce the power production of the CTJ cell with increased irradiance exposure. The kink that is observed is possibly due to the breakdown of one of the sub-cells in the CTJ cell. Since the kink appears at a voltage of 2.42 V on the measured I-V curve after 228 sun-hours and the Ge has the smallest voltage contribution of 0.2 V (Hegedus. & Luque, 2002), it is proposed that the Ge sub-cell is undergoing breakdown. If the breakdown occurred in any other sub-cell, the kink would be seen at a $V < V_{max}$ because both the other sub-cells have voltages greater than 1 V. The direct cause of the sub-cell breakdown is not certain. All these effects lead to a power decrease of 13.2%.

It may, therefore, it can be deduced that a CTJ cell operating under some form of optical stress develops defects. It is proposed that these defects are induced from thermal stresses on the device caused by thermal gradients created within the CTJ cell by optical misalignment. Optical misalignment, even with a sufficient heatsink will generate temperature gradient regions within and between the sub-cell layers. These temperature gradients will have a negative effect on the performance of each sub-cell and CTJ cell.

6. Conclusion

The performance results obtained from Module I and II show that the best configuration for optimal CPV module performance must consist of good optical alignment, which produces a uniform intensity and irradiance pattern. This was confirmed by the I-V characteristics during the operational periods of both experimental modules. Coupled with a sufficient thermal dissipation system, the performance, reliability and longevity of a CTJ cell/ module will be increased significantly if optimally aligned.

However, a CTJ cell operating under optical misalignment showed a progressive decrease in power with prolonged operational exposure in both module systems. This decrease in performance was attributed to the possibility of induced or the enhancements of defects. These defects can act as recombination sites resulting in a lower current production.

In conclusion, to ensure the best design and to achieve the best performance from a CPV module, it is recommended that the characterisation of the whole optical system (the primary and secondary combined) be performed. This characterization will allow one to identify faulty optics so that they may be eliminated from the CPV system and allow for the best CPV modules to be deployed in the field for maximum energy yield. This is important at present as with recent developing technology of the multi-junction cell reaching 44.7% and 37% on a cell and module level, respectively, the power generation of the CPV system may be increased greatly. Additionally, this will allow for reliable systems to be deployed in South Africa to aid in meeting the goals set by government to have continuous uninterrupted power.

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