Abstract
Nanofluids are tailored nano-colloidal suspensions of nanoparticles in a suitable base fluid. This present work investigates the absorption spectrum in TiO$_2$-water nanofluids to identify the potential application of nanofluids in Direct Absorption Solar Collectors (DASC). Nanoparticles of Titanium dioxide (TiO$_2$) are prepared by sol gel and characterized by X Ray Diffraction (XRD) and Scanning Electron Microscopy (SEM). TiO$_2$-water nanofluids with weight fraction of 0.1% are prepared by a two-step process with sonication. The prepared nanofluids are investigated for their stability by a gravity sedimentation method and for their optical property by UV-Vis spectroscopy. Stability of nanofluid is essential for the applications of nanofluid in DASC. TiO$_2$ nanoparticles with a crystallite size of 43nm are obtained. The SEM image reveals the agglomerated state of TiO$_2$ nanoparticles and the stability of TiO$_2$ nanofluid is reported as 9-10 days. UV results indicate the decrease in absorption from 440-500nm, complete absorption from 500-700nm and increase in absorption from 700-900nm. TiO$_2$ nanofluids are recommended as potential candidates for DASC in UV and IR regions.

Keywords: nanofluid, TiO$_2$, sedimentation, absorption, DASC

1. Introduction
Increased consumption and growing demands of electrical appliances across the globe have posed a threat on the non-renewable energy resources and has made us exploit the maximum of renewable energy resources among which solar energy is the ultimate choice. Solar energy has been investigated for photovoltaic and thermal applications (Duffie, 1980). A major thrust in materials development is to identify new materials in order to increase the efficiency of Solar Thermal Collectors. The development of nanotechnology contributed to nano suspensions, which can increase the efficiency of DASC. Conventional solar collectors transfer the heat from the flat plate to the working fluid but have the drawback of high heat loss. The concept of Direct absorption solar collectors in which working fluid acts as absorber and carrier of heat started replacing the conventional solar collectors (Otanicar, 2009). Since thermal conductivity of pure liquids are much lesser in comparison to solids, suspension of solid particles in liquid could enhance the thermal conductivity and required optical properties. Micro colloidal suspensions suffered from drawbacks like abrasion and sedimentation for which nanofluids were substituted by Robert Taylor (2009). The term nanofluid was coined by Stephen Choi in 1995. Nanofluids are suspensions of nano-sized solid particles (1-100nm) in suitable base fluids. From 1995 till 2008, nanofluids have been explored as a heat transfer fluid and the best results have been reported by Eastman and Choi (2001).
In the past five years, nanofluids have also been explored for their electrical (Ganguly, 2009) and magnetic properties (Philip, 2009).

Nanofluids can be prepared in two ways, a single step method (Zhu, 2004) or a two-step method (Eastman, 1997). One method is based on simultaneous synthesis of nanoparticle and nanofluid and two step methods involve synthesis of nanoparticles in the first step followed by dispersion in a suitable base fluid. The success of nanofluid for DASC depends on suitable choice of base fluid and nanoparticles. The best nanofluids for energy harvesting demands high stability and high absorption of solar radiation. In this present work, an attempt has been made to identify stability and absorption property of 0.1wt% TiO$_2$-water nanofluid.

2. Experimental

2.1 Preparation of TiO$_2$ nanoparticle and TiO$_2$ nanofluid

TiO$_2$ nanoparticles were prepared via a sol–gel method using titanium tetraisopropoxide (TTIP), distilled water, and ethyl alcohol as the starting materials. All the reagents used were of Analytical grade. 10 ml of Titanium tetraisopropoxide was dissolved in absolute ethanol (20 ml) and distilled water was added (30 ml). The obtained solutions were kept under slow-speed constant stirring on a magnetic stirrer for 40 min at room temperature to obtain a thick solution. The thick solution was dried at 50°C for 1.5 hours to evaporate water and carbon to the maximum extent. After hand milling the dried powders obtained were calcined at 400°C for 2 hours to obtain desired TiO$_2$ nanoparticles, as reported by (Thangavelu, 2013). A flow chart for synthesis of TiO$_2$ is represented in Figure 1 and the nanoparticles of TiO$_2$ before milling is shown in Figure 2.

0.1g of prepared TiO$_2$ nanoparticles are dispersed in 1 litre of water and sonicated as shown in Figure 3 to obtain TiO$_2$ nanofluid. Sonication is done at a frequency of 42 KHz for 15 minutes to obtain a uniform dispersion of TiO$_2$ in water. The prepared TiO$_2$ nanofluid is shown in Figure 4.

2.2 Sedimentation test

Ideal nanofluids have high stability and poor suspensions can alter the thermal and solar absorption properties of nanofluid drastically. The importance of stability of nanofluids and different methods of sedimentation analysis and mechanisms is discussed by (Mukherjee, 2013). In the present work, sedimentation is evaluated by gravitational sedimentation column method for TiO$_2$ nanofluid as shown in Figure 5. As time progresses, the nanoparticles tend to settle at the bottom. The thickness of the sediment is observed as a function of time to plot the sedimentation profile of TiO$_2$ nanofluid.

3. Results and discussion

3.1 Results of preparation TiO$_2$ nanoparticle and nanofluid

Constant stirring on a magnetic stirrer after 30 minutes indicates a milky white solution which confirms the formation TiO$_2$ nanoparticles from TTIP. After drying at 50°C, yellow colour TiO$_2$ flakes are obtained as shown in Figure 2.

3.2 Structural characterization

Figure 6 shows the X-Ray Diffraction pattern of final calcined TiO$_2$ nanoparticles. The X-ray diffraction peaks of prepared nanoparticle is in confirmation

![Flow chart for synthesis of TiO$_2$ nanoparticles](image1)

![TiO$_2$ flakes before milling](image2)

![Sedimentation profile of TiO$_2$ nanofluid](image3)
with JCPDS-89.4203. (Joint Committee for Powder Diffraction Society). This shows the broad peaks at 25.36, 37.91, 48.04 and 55.05 (anatase phase of TiO$_2$). The broad peaks are obtained due to randomly oriented crystals in a nano crystalline material as indicated by (Akbari, 2011). Average crystalline size of samples TiO$_2$ are determined by the Debye-Scherer formula, $D = \frac{0.91\lambda}{(\beta \cos \theta)}$ and were found to be 42.77nm. The SEM image (Figure 7) of nanoparticles reveals the high agglomeration. This may be due to lack of usage of surfactants during preparation of TiO$_2$. Surfactants were not used purposely because they would alter the optical
absorption of nanofluids. The average diameter of SEM can also correspond to 50-100nm thus supporting the results from XRD.

3.3 Sedimentation characterization of TiO$_2$

A plot of thickness of the sediment and the time (Figure 8) reveals the sedimentation profile of TiO$_2$. The time taken for the 25% formation of pure base fluid or the sediment to decrease to 75% of the original nanofluid column is 9.79 days.

3.4 Optical characterization

The prepared TiO$_2$ nanoparticles were investigated for their optical properties by UV Visible absorption spectrophotometer at room temperature. The spectrum is recorded from 400 nm to 900 nm as shown in Figure 9. The absorption of TiO$_2$ nanofluids decreases from 440-500 nm and increases from 700-900 nm, which proves the absorption and attenuation of TiO$_2$ nanofluids in the visible range and IR regions. The results in IR region are in slight contradiction to the latest results of TiO$_2$, 0.1vol% -water nanofluid reported by (Said, 2014). The variation in results are attributed to the nanoparticle size (43 nm), lack of surfactant and vol%. (Said, 2014) has investigated optical properties of TiO$_2$ nanofluid with 21nm, surfactant and 0.1 and 0.3vol%. The prepared nanoparticles have a range of particle size as revealed by SEM which are also responsible for variation in previously reported results. Thus, TiO$_2$ water nanofluids are good for direct absorption in UV and IR pectrum in the absence of surfactants.

4. Conclusions

Our conclusions are as follows:

1. TiO$_2$ nanoparticles were prepared by the sol-gel method. XRD results show that TiO$_2$ particles have an anatase phase and is crystalline in nature with crystallite size of 42.77 nm.

2. From SEM images, it is evident that TiO$_2$ has an inhomogeneous size with high agglomeration and the average particle diameter is in the range of 50 -100 nm.

3. From sedimentation profile, the sedimentation time of TiO$_2$ is 9-10 days. Lesser weight fraction of TiO$_2$ nanofluids are recommended for higher stability.

4. TiO$_2$ nanofluids without surfactants are better absorbers of ultraviolet and infrared wavelengths in comparison to TiO$_2$ nanofluids with surfactants. Nanofluids without surfactants may be less stable but better absorbers of solar radiation and may aid in efficient DASC.

5. Higher absorption can be obtained with increasing weight fraction of nanoparticles in base fluid but a low weight fraction of nanoparticle can give a more stable nanofluid.

Figure 7: SEM of TiO$_2$

Figure 8: Sedimentation profile of TiO$_2$ nanofluid

Figure 9: UV-Vis absorption spectrum of TiO$_2$ Nanofluids
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References

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